

A.P. Alexandrov Research
Institute of Technology

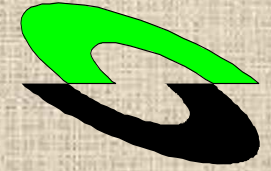


ETU
Saint-Petersburg



SPbSIT (TU)

I S T C



М Н Т Ц

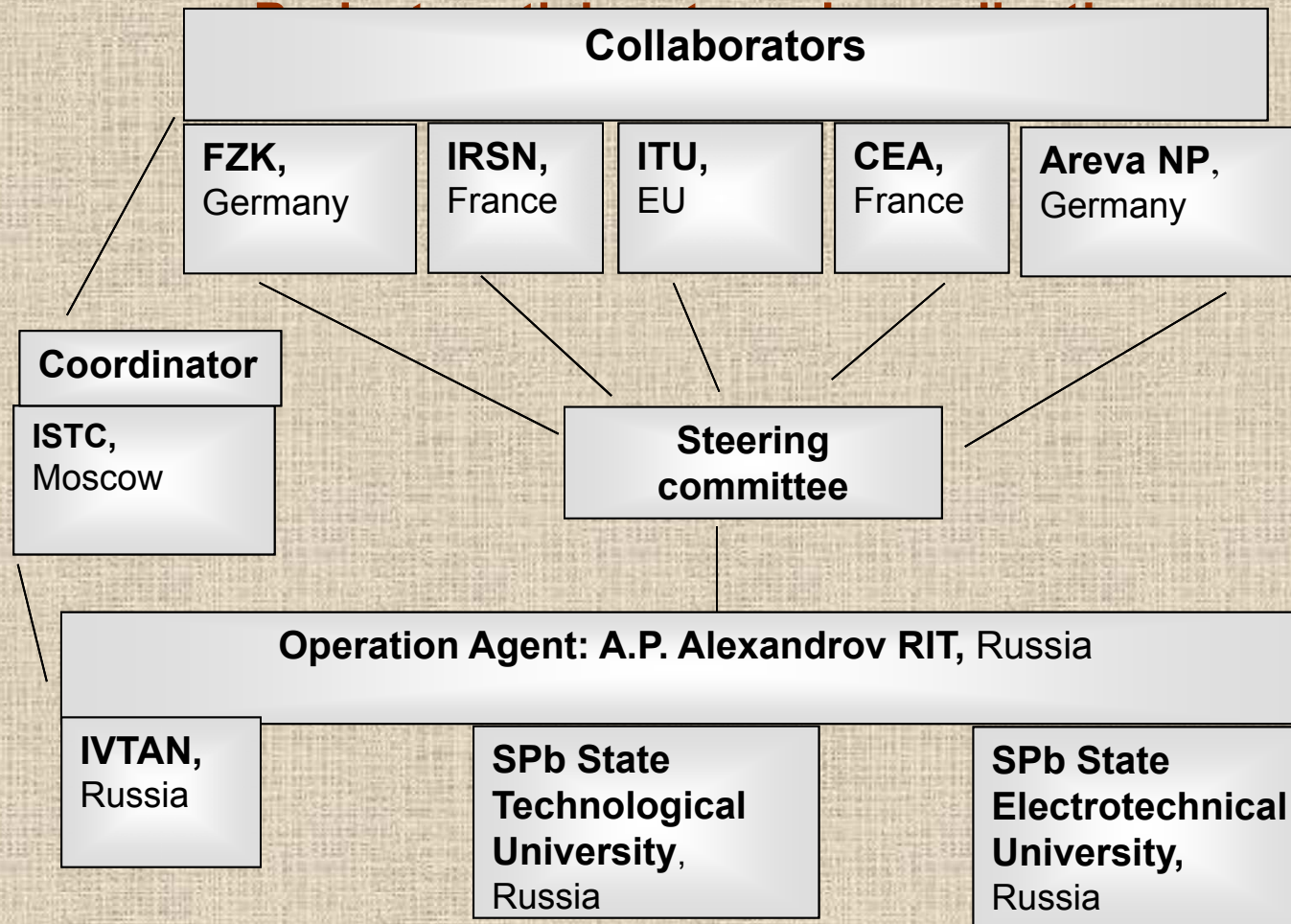
Progress report on the ISTC project #3813: Phase relation in corium systems (PRECOS)

Presented by M.Sheindlin
20th CEG-SAM meeting
Moscow, Russia
October 11, 2011

Contents

- **General information**
- **Project objectives**
- **PRECOS test matrix**
- **Scope of work in quarters 12 - 13**
- **Test results:**
 - UO₂-SiO₂- FeO system**
 - UO₂-CaO- FeO system**
 - Multicomponent prototypic corium**
- **Concluding remarks**

PRECOS project general information



Project duration	36 months + 6 additional months
Financial party	Europe
Funding	995,610 USD
Project status	In Progress, Prolonged without additional funding

Project objectives

Experimental determination of:

- liquidus – solidus temperatures
- coordinates of reference points (eutectics, etc.)
- solubility limits of solid solutions
- compositions of liquids coexisting in the miscibility gap

PRECOS test matrix

Task	Composition	Atm	Experimental data	Priority level	Number of tests scheduled /carried out
1	U-Zr-Fe-O	Argon	Selected points (liquidus, solidus, tie-lines in the miscibility gap)	1	6/8 ¹
2	ZrO ₂ - FeO _y	Air and p _{O2} control	liquidus, solidus, solubility limits	2	3/3 ²
	UO ₂ - SiO ₂	Neutral	liquidus, solidus, solubility limits, eutectic point	1	7/(5 ³ +40 ⁴)
	CaO - UO ₂		1	7/7 ³	
3	UO ₂ - FeO - SiO ₂		liquidus, solidus, solubility limits, tie-lines in the miscibility gap, ternary eutectic point	1	10/(4 ³ +17 ⁴)
3	UO ₂ - FeO - CaO	Neutral	liquidus, solidus, solubility limits, ternary eutectic point	1	10/(4 ³ +2 ⁴)
	ZrO ₂ - FeO - SiO ₂		ternary eutectic point	2	2/0
	ZrO ₂ - FeO - CaO		ternary eutectic point	2	2/0
	4		Multicomponent prototypic corium	Argon or Air	System (atmosphere) proposed by: - French partners (1 system) - German partners (1 system) - Russian partners (1 system)

Notes: 1-LPH (Zr-O), 2- HTM, 3- VPA IMCC, 4- VPA in Galakhov microfurnace

■ According to the 3rd Project meeting decisions these systems will be excluded from the test matrix for a more detailed study of systems having higher priority

Scope of work in quarters #12-13

System	Test	Objectives	Status
$\text{UO}_2\text{-FeO-SiO}_2$	PRS17,19 GPRS66-72,79-81	T_{liq} , T_{sol} , solubility limits, tie-lines in the miscibility gap, ternary eutectic composition and temperature	Tests done Post test analysis in progress
$\text{UO}_2\text{-FeO-CaO}$	PRS18,20 GPRS75	T_{liq} , T_{sol} , solubility limits, ternary eutectic composition and temperature	
Multicomponent prototypic corium (French system)	PRS21	T_{liq} , T_{sol}	

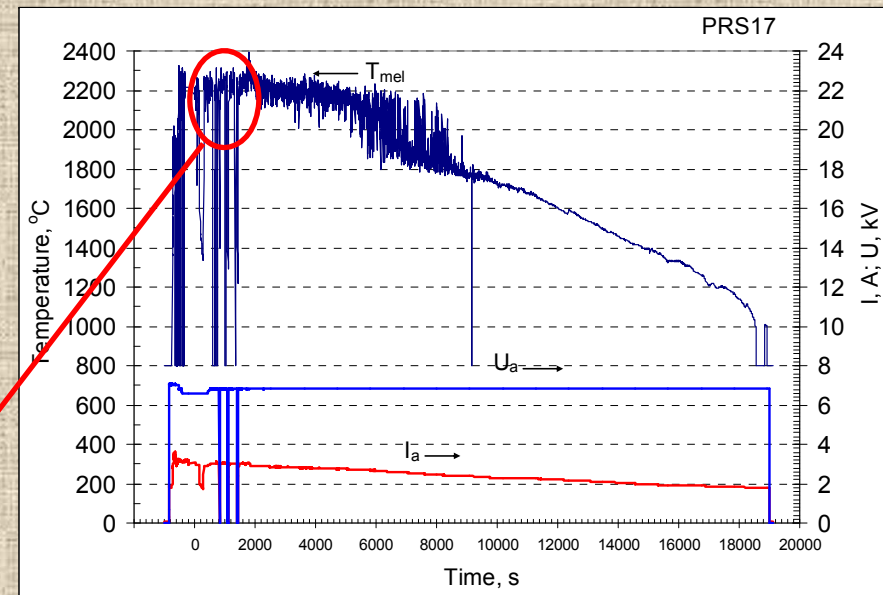
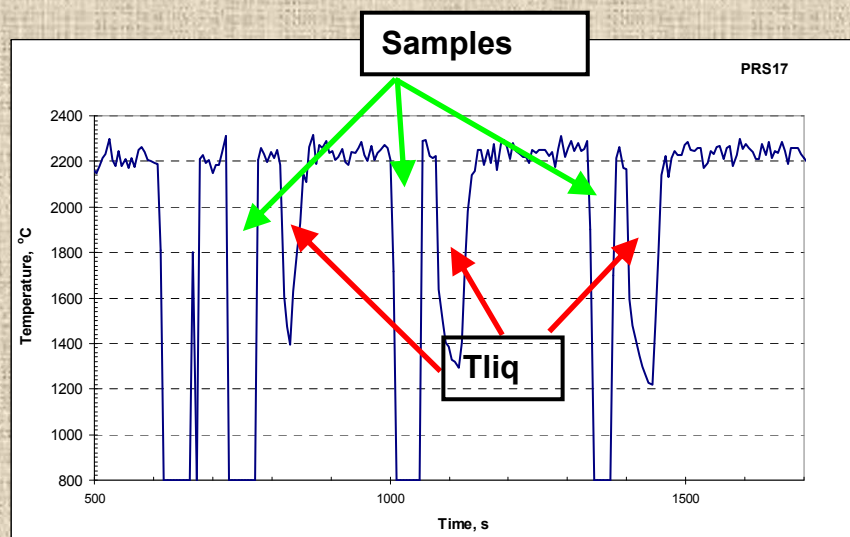
UO₂-FeO-SiO₂ system: PRS17 test results

➤ Experimental objectives

- T_{liq} determination by VPA IMCC
- Determination of the ternary eutectic composition

➤ Charge composition

- Mol.% 10 UO₂ + 55 FeO + 35 SiO₂

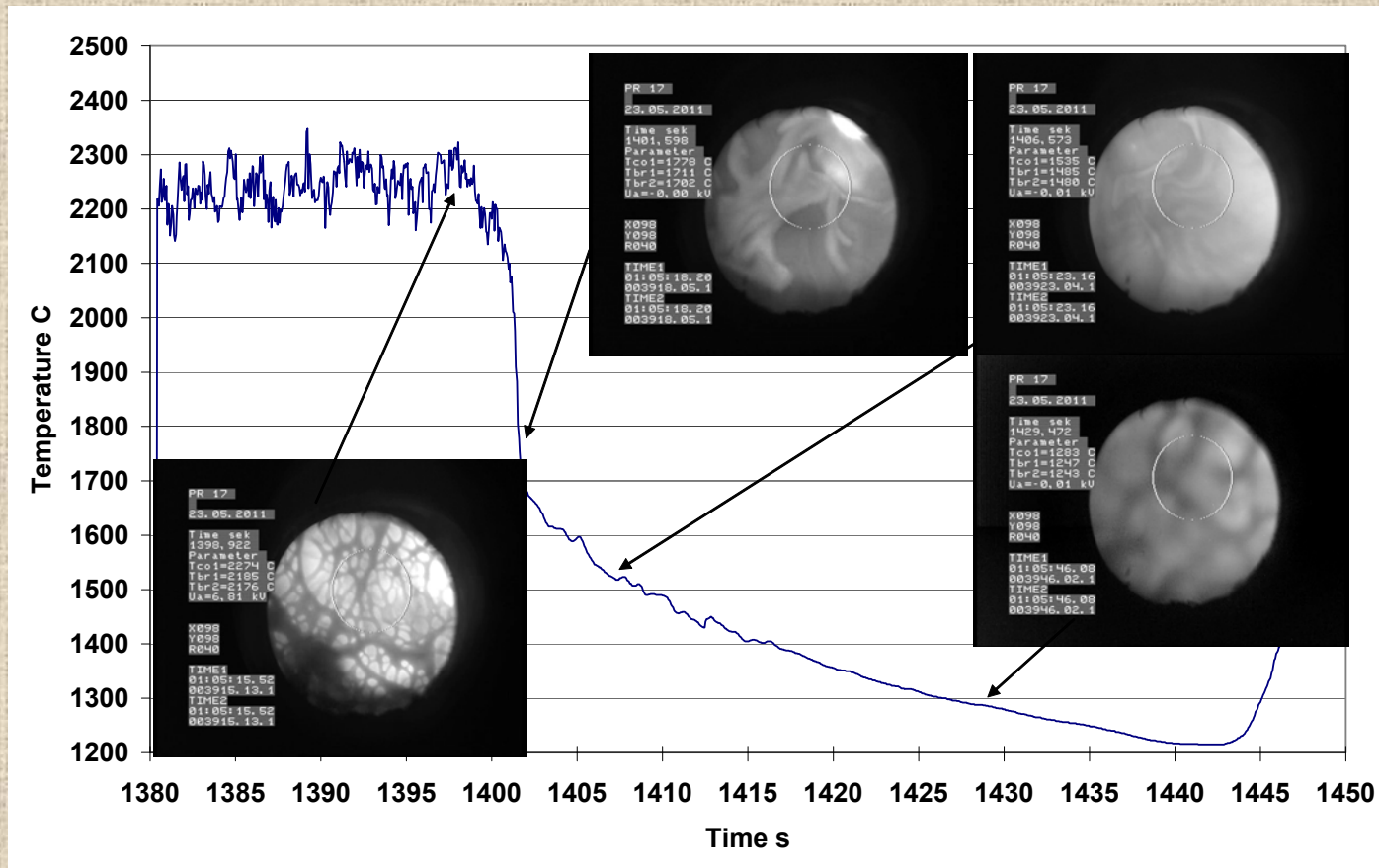


From 1894 s, the pool was pulled out from inductor at 9 mm/h for 4.8 hours. This has ensured close to equilibrium crystallization and the eutectic liquid displacement into the ingot upper part

✓ T_{liq} was measured 3 times by VPA IMCC and accompanied by melt sampling

UO₂-FeO-SiO₂ system: PRS17 test results (2)

➤ VPA IMCC: Example of thermogram 3 showing melt surface

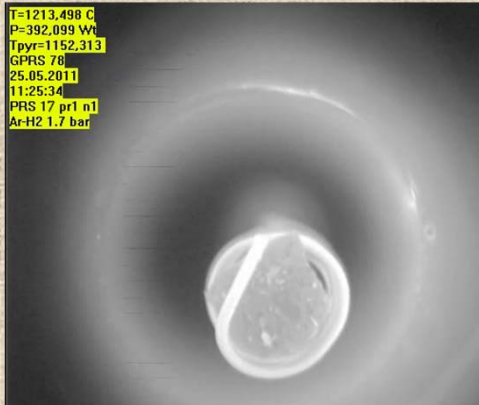


- ✓ First solid phase was not detected at the melt surface. Consequently T_{liq} was not determined
- ✓ Melt samples were used for VPA GM

UO₂ - FeO - SiO₂ system: PRS17 test results (3)

➤ T_{sol} and T_{liq} determination in the Galakhov microfurnace

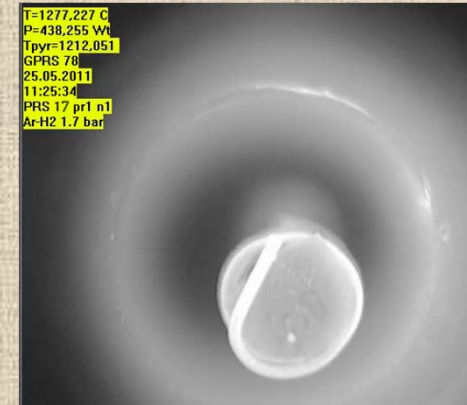
Sample #1



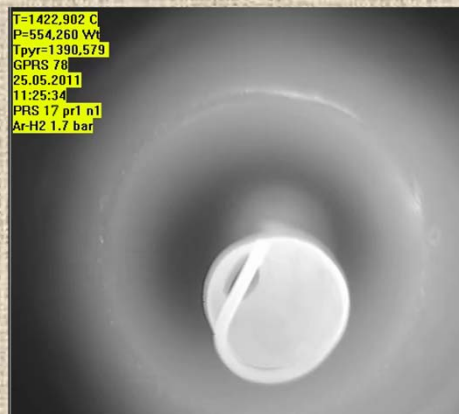
1152°C



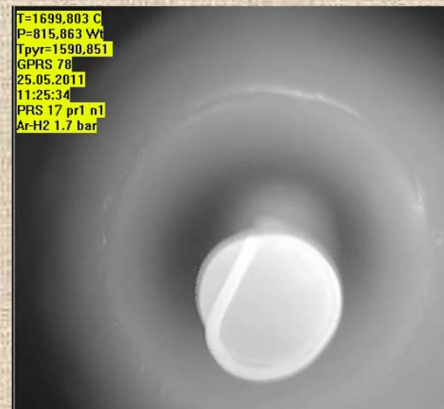
1155°C (deformation start)



1212°C



1390°C



1590°C (complete spreading)

✓ Visual polythermal analysis in the Galakhov microfurnace T_{sol} = 1155°C; T_{liq} = 1590°C

✓ Close temperatures for other samples

UO₂-FeO-SiO₂ system: PRS17 test results (4)

Liquidus temperatures and compositions of melt samples measured by ChA

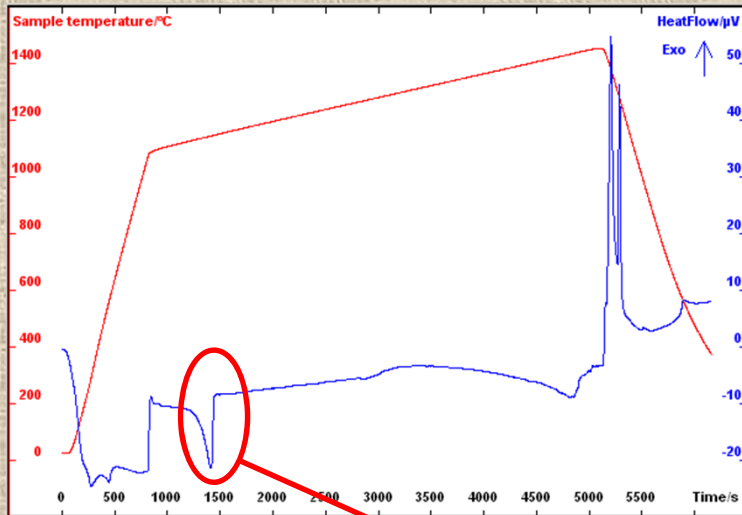
Sample	Composition, mass/mol.%			T _{liq} /T _{sol} , °C
	UO ₂	FeO	SiO ₂	
1	<u>27.36</u>	<u>47.23</u>	<u>25.41</u>	1590±30/1155±15
	8.58	55.64	35.79	
2	<u>26.56</u>	<u>48.27</u>	<u>25.17</u>	
	8.27	56.50	35.23	
3	<u>26.29</u>	<u>48.39</u>	<u>25.31</u>	
	8.17	56.49	35.34	
Charge composition	<u>28.8</u>	<u>47.8</u>	<u>25.4</u>	
	10.0	55.0	35.0	

- ✓ T_{liq} was measured 3 times by VPA IMCC but video record of measurements was not interpreted
- ✓ T_{liq} and T_{sol} were measured by VPA in the Galakhov microfurnace. Similar temperatures were registered in all samples

UO₂-FeO-SiO₂ system: PRS17 test results (5)

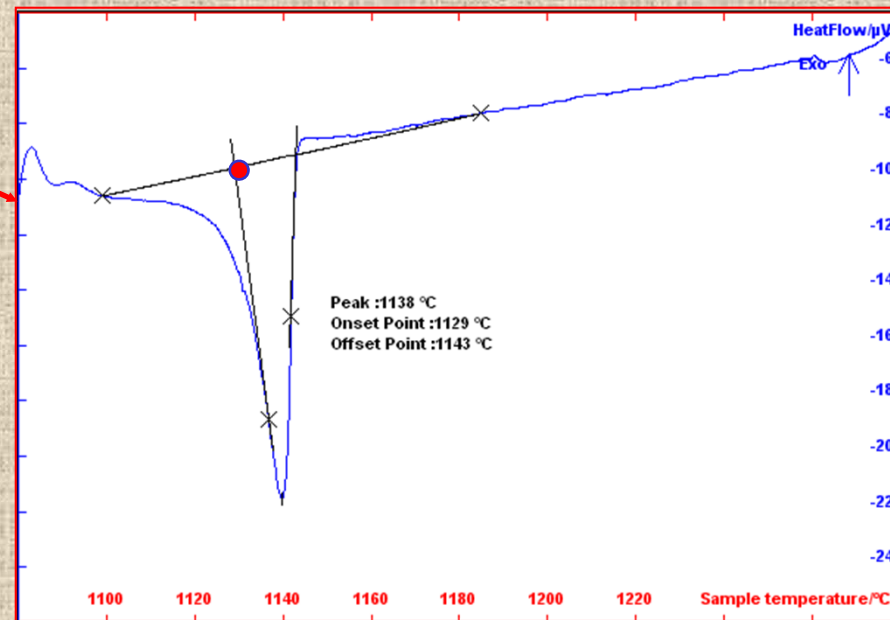
➤ DTA

Sample cut out from the eutectic core of the ingot



Experimental conditions:
argon atmosphere;
sample mass ≈95 mg;
thermocouple of S type (Pt/Pt - 10%Rh);
sample heating rate: 5 °/min in the range
between 1100 - 1400 °C,
crucible material – Pt

$T_{\text{eut}} = 1129 \text{ °C}$



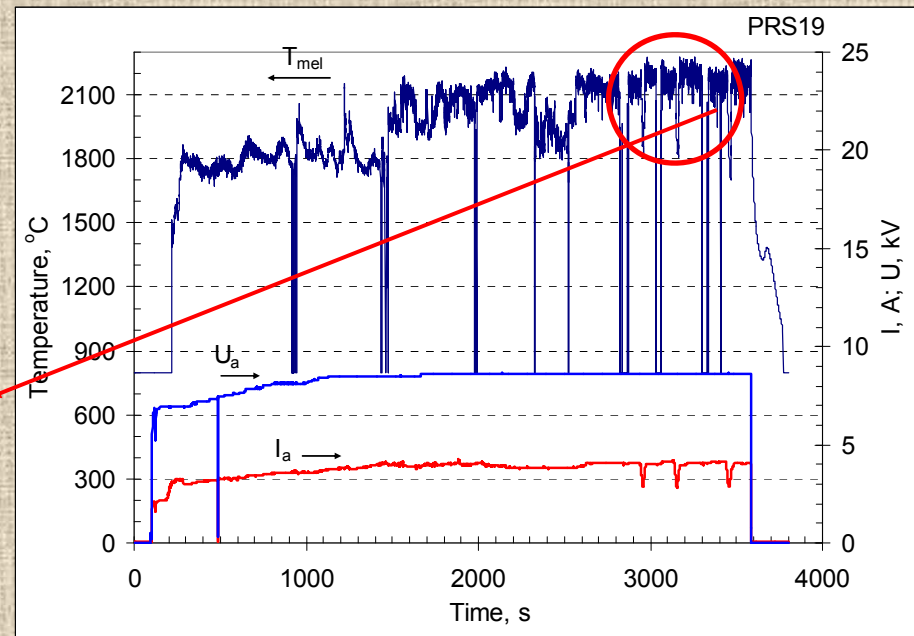
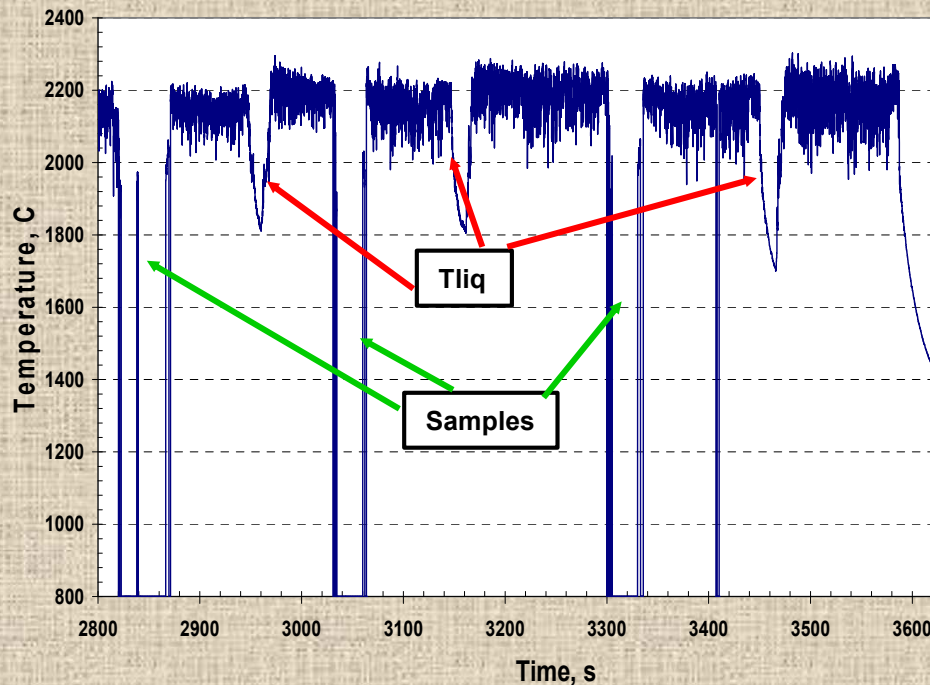
UO₂ – FeO – SiO₂ system: PRS 19 test results (6)

➤ Experimental objectives

✓ T_{liq} determination by VPA IMCC

➤ Charge composition

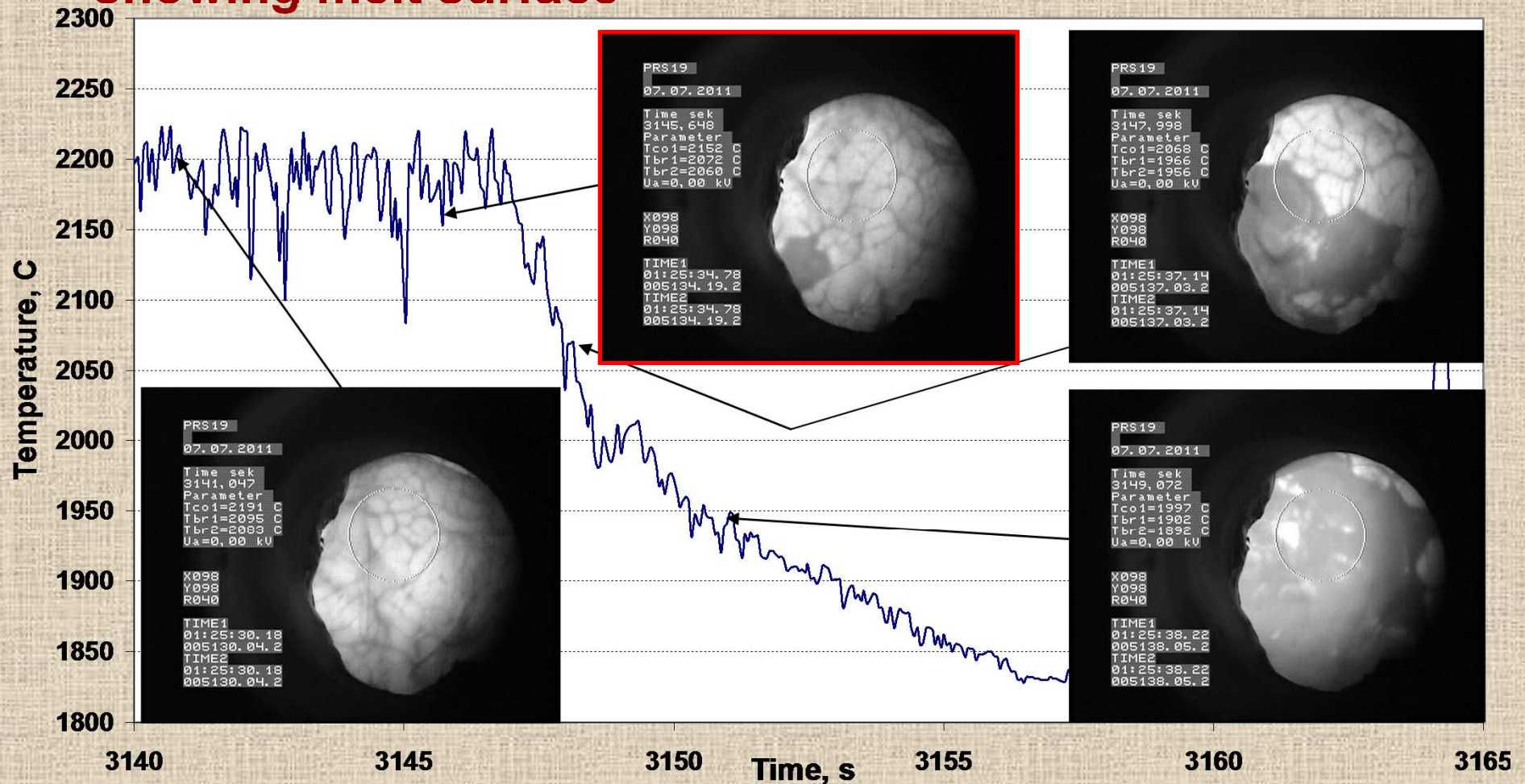
mol.% 50 UO₂ + 33.2 FeO + 16.8 SiO₂



✓ T_{liq} was measure 3 times by VPA IMCC with melt sampling

UO₂-FeO-SiO₂ system: PRS 19 test results (7)

➤ VPA IMCC: Example of thermogram 2 from the test showing melt surface

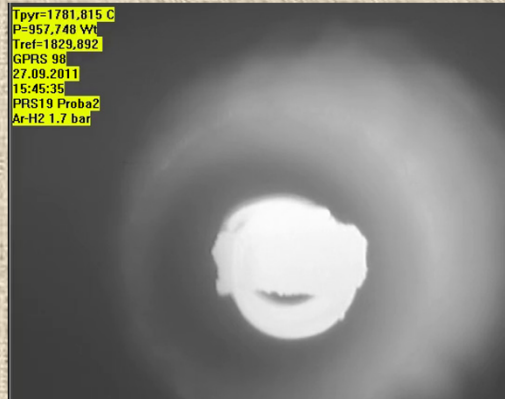


✓ Results of T_{liq} measurements: 2180, 2150, 2160°C

UO₂ – FeO – SiO₂ system: PRS19 test results (8)

➤ T_{liq} and T_{sol} determination in the Galakhov microfurnace

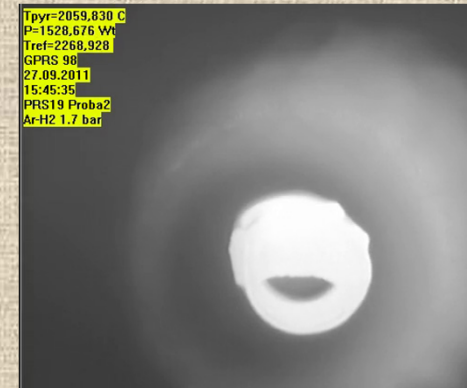
Sample # 2



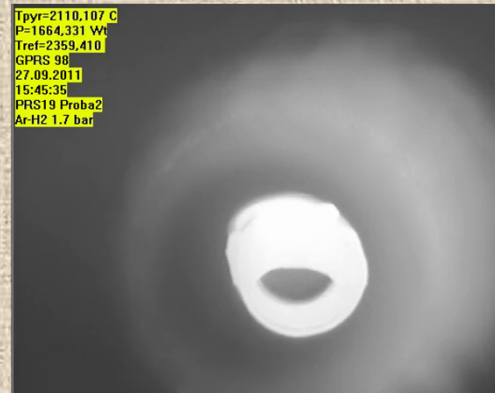
1781°C



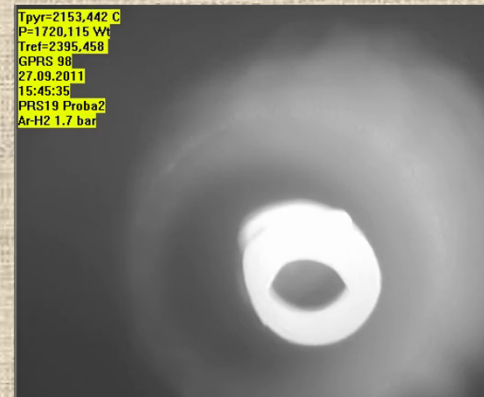
1870°C (deformation start)



2059°C



2110°C



2153°C (complete spreading)

- ✓ Visual polythermal analysis in the Galakhov microfurnace T_{sol} = 1870°C; T_{liq} = 2150°C
- ✓ T_{liq}, determined by the VPA IMCC (2150±30°C) coincides with T_{liq} measured in the Galakhov microfurnace

UO₂ – FeO – SiO₂ system: PRS 19 test results (9)

Liquidus temperatures and compositions of melt samples measured by ChA

Sample	Composition, mass/mol. %			T _{liq} , °C
	UO ₂	FeO	SiO ₂	
1	<u>70.44</u>	<u>21.30</u>	<u>8.27</u>	2180±35
	37.54	42.66	19.80	
2	<u>70.32</u>	<u>22.24</u>	<u>7.45</u>	2150±35
	37.53	44.61	17.86	
3	<u>72.69</u>	<u>20.13</u>	<u>7.18</u>	2160±35
	40.24	41.90	17.86	
Charge composition	<u>79.91</u>	<u>14.12</u>	<u>5.97</u>	-
	50.0	33.2	16.8	

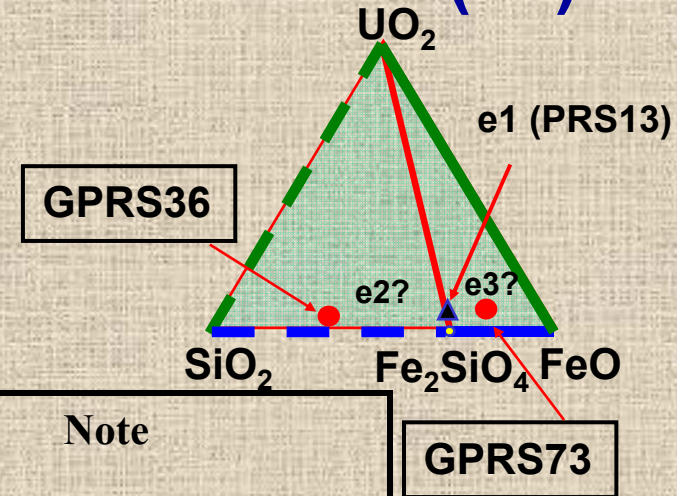
- ✓ Change in sample composition versus the charge is explained by the crystallization of refractory phase on the cooled crucible surfaces
- ✓ T_{liq} for the second sample was measured by the VPA in the Galakhov microfurnace, and it coincided with the VPA IMCC data

UO₂-FeO-SiO₂ system: GPRS36,73 test results(10)

➤ Experimental objectives

Determination of the e2 and e3 ternary eutectic composition

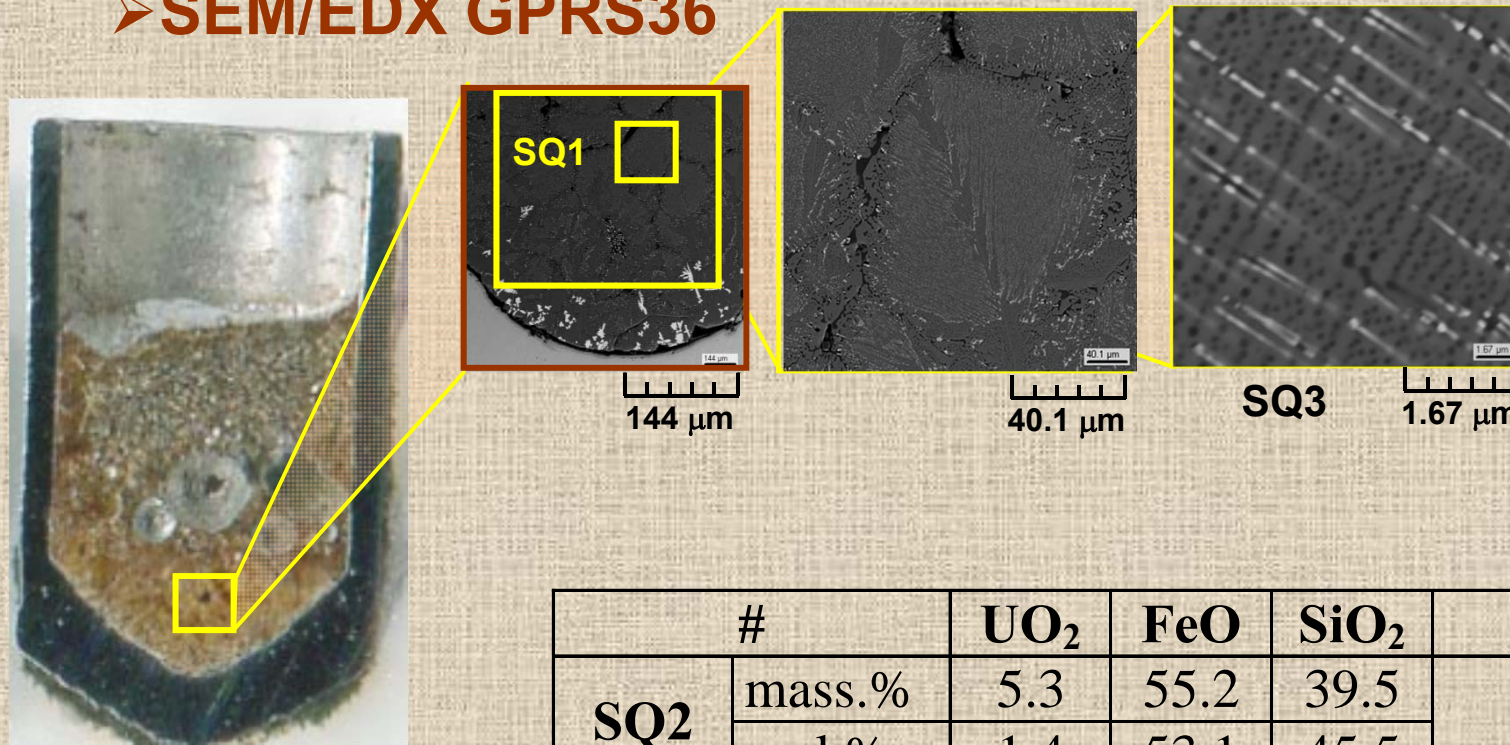
➤ Charge composition



Test	Content, mol.%			Temperature, °C	Exposure time, min	Note
	UO ₂	SiO ₂	FeO			
GPRS36	1.7	65.5	32.8	1100	60	Annealing
				1300	20	Melting
				1300-900	240	Cooling at 100°C/h
				900-		Cooling together with the furnace with heating switched off
GPRS73	2.5	20.0	77.5	1100	60	Annealing
				1300	5	Melting
				1300-900	240	Cooling at 100°C/h
				900-		Cooling together with the furnace with heating switched off

UO₂-FeO-SiO₂ system: GPRS36 test results(11)

➤ SEM/EDX GPRS36

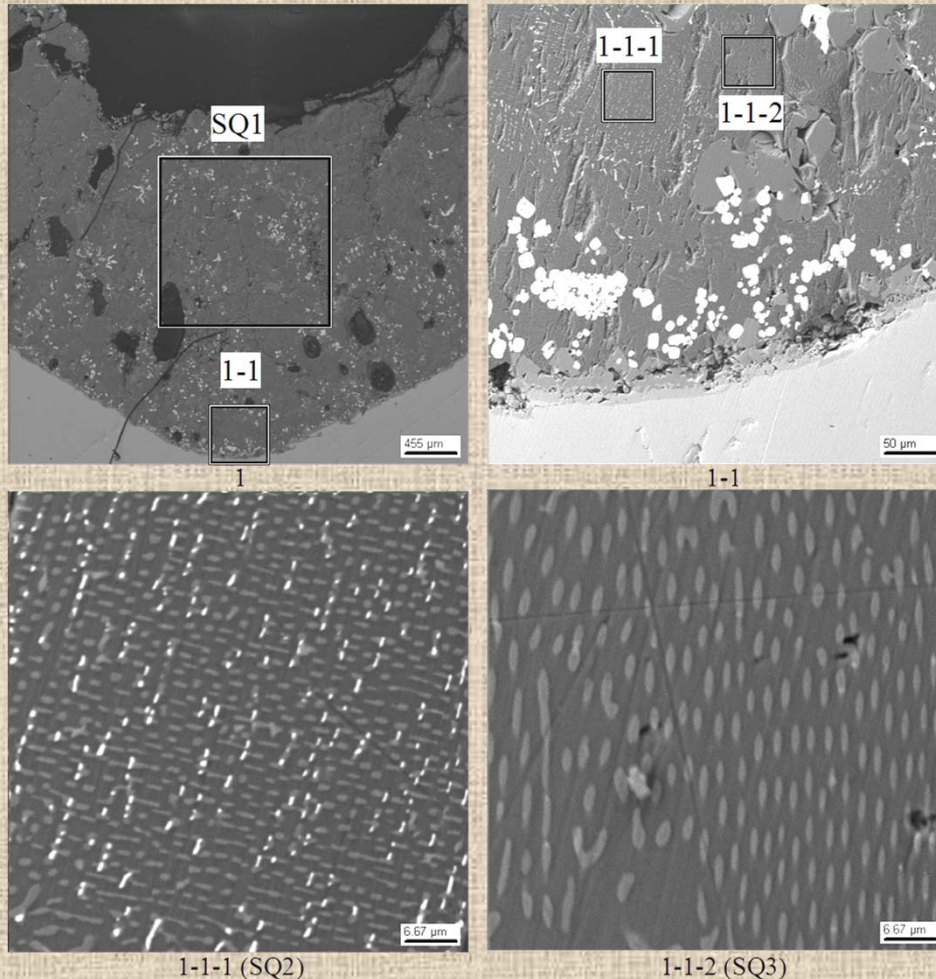


#		UO ₂	FeO	SiO ₂	
SQ2	mass.%	5.3	55.2	39.5	triple eutectics
	mol.%	1.4	53.1	45.5	
SQ3	mass.%	5.9	53.6	40.5	
	mol.%	1.5	51.8	46.7	

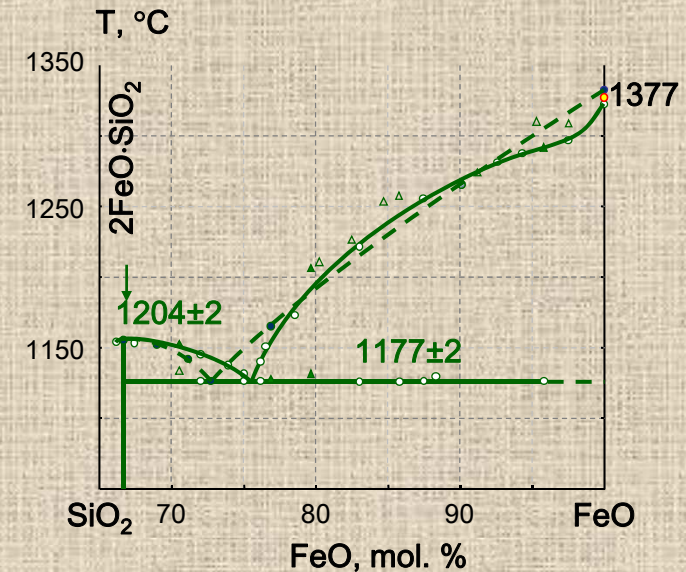
✓Microstructure in the lower part of the crucible shows the eutectic crystallization. In terms of composition, this eutectics lies within a specific triangle UO₂-Fe₂SiO₄-SiO₂

UO₂-FeO-SiO₂ system:GPRS73 test results(12)

➤ SEM/EDX GPRS73



#		UO ₂	FeO	SiO ₂	Phase
SQ1	mass%	6.0	77.7	16.3	average
	mol. %	1.6	78.7	19.7	
SQ2	mass %	4.9	76.0	19.1	ternary eutectics
	mol. %	1.5	75.7	22.8	
SQ3	mass. %	-	78.4	21.6	binary eutectics
	mol %	-	75.2	24.8	



Allen W. C, R. B. Snow, Journ. Amer. Ceram. Soc, 38, № 8, 264, 1955.

✓The binary eutectics corresponds to the results obtained in previous investigations

UO₂-FeO-SiO₂ system: GPRS #59-64 test results(13)

➤ Experimental objectives

Study of tie lines and miscibility gap boundaries

➤ Annealing, melting and quenching in the Galakhov microfurnace

Test	Content, mol.%			Temperature, °C	Exposure time, min	Note
	UO ₂	SiO ₂	FeO			
GPRS59	5.0	77.0	18.0	1100	60	Annealing
				1750	10	Melting and quenching
GPRS60	5.0	77.0	18.0	1100	60	Annealing
				1850	10	Melting and quenching
GPRS61	10.0	78.0	12.0	1100	60	Annealing
				1750	10	Melting and quenching
GPRS62	10.0	78.0	12.0	1100	60	Annealing
				1850	10	Melting and quenching
GPRS63	15.0	79.0	6.0	1100	60	Annealing
				1750	10	Melting and quenching
GPRS64	15.0	79.0	6.0	1100	60	Annealing
				1850	10	Melting and quenching

✓ UO₂ of >99.0 % purity, SiO₂ of 99.99% purity, FeO of >99.0 % purity, charge mass – 150 mg, molybdenum crucibles Ø 6 mm

UO₂-FeO-SiO₂ system: GPRS #67-72 test results(14)

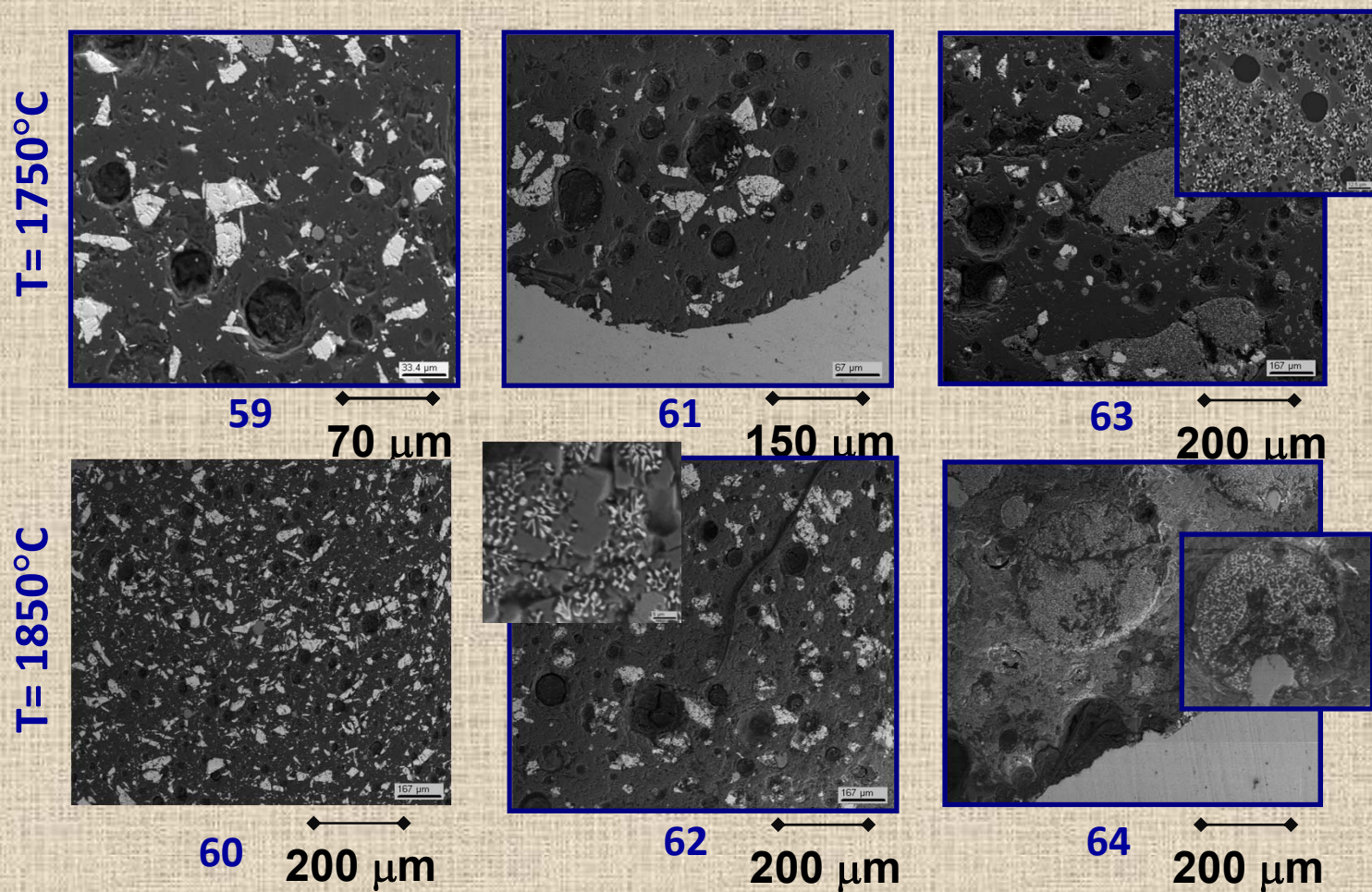
Test	Content, mol.%			Temperature, °C	Exposure time, min	Note
	UO ₂	SiO ₂	FeO			
GPRS67	18.0	77.0	5.0	1100	60	Annealing
				1950	10	Melting and quenching
GPRS68	18.0	77.0	5.0	1100	60	Annealing
				2050	10	Melting and quenching
GPRS69	12.0	78.0	10.0	1100	60	Annealing
				1900	10	Melting and quenching
GPRS70	12.0	78.0	10.0	1100	60	Annealing
				1950	10	Melting and quenching
GPRS71	6.0	79.0	15.0	1100	60	Annealing
				1700	10	Melting and quenching
GPRS72	6.0	79.0	15.0	1100	60	Annealing
				1950	10	Melting and quenching

UO₂-FeO-SiO₂ system: GPRS #79-81 test results(15)

Test	Content, mol.%			Temperature, °C	Exposure time, min	Note
	UO ₂	SiO ₂	FeO			
GPRS79	18.0	77.0	5.0	1100	60	Annealing
				2150	10	Melting and slow cooling down
				2000	10	Annealing and quenching
GPRS80	12.0	78.0	10.0	1100	60	Annealing
				2000	10	Melting and slow cooling down
				1800	10	Annealing and quenching
GPRS81	6.0	79.0	15.0	1100	60	Annealing
				2000	10	Melting and slow cooling down
				1725	10	Annealing and quenching

UO₂-FeO-SiO₂ system: GPRS #59-64 test results(16)

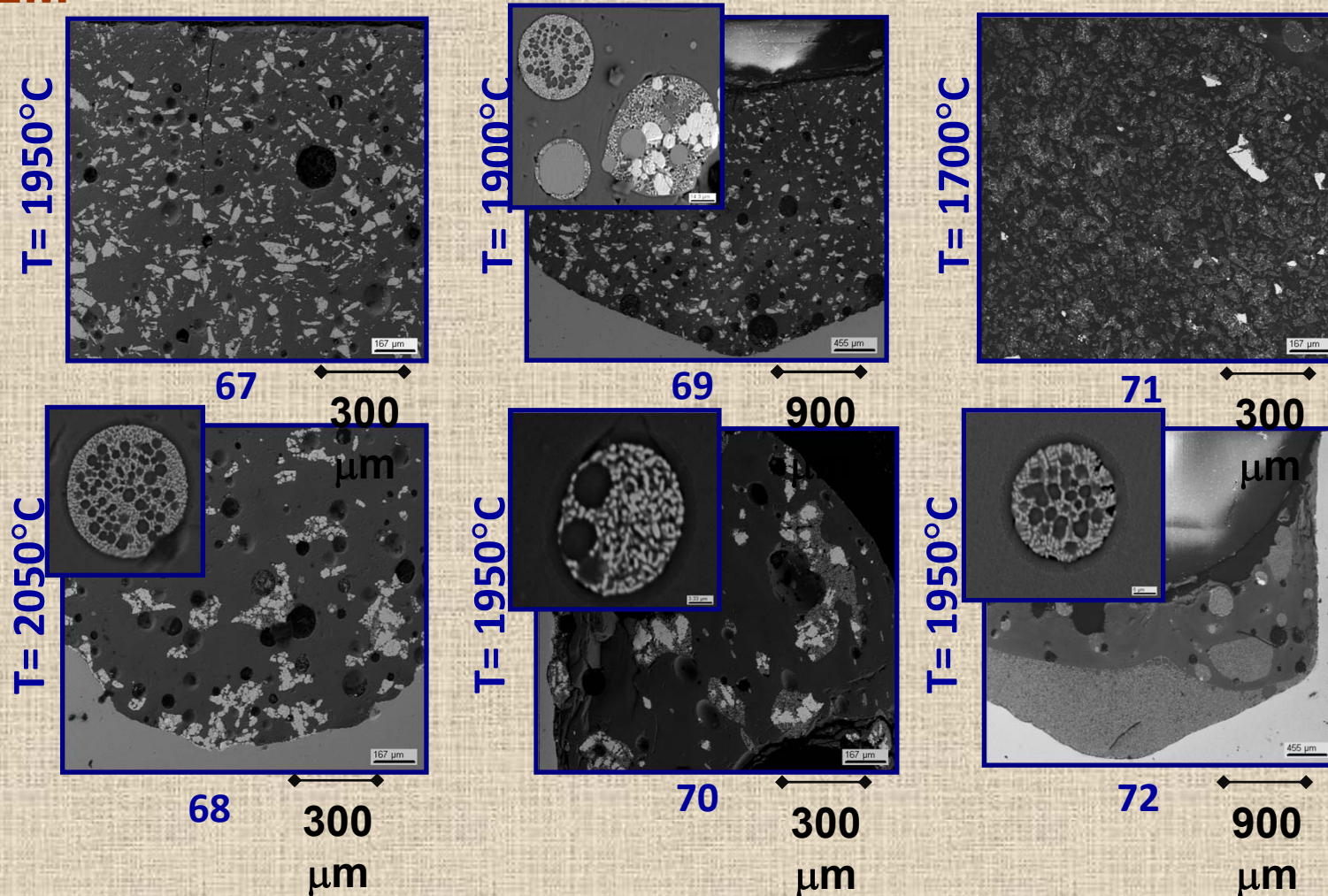
➤ SEM



- ✓ In GPRS 59,60,61 microstructures typical of MG are absent
- ✓ In GPRS 62,63,64 micro segregation was found

UO₂-FeO-SiO₂ system: GPRS #67-72 test results(17)

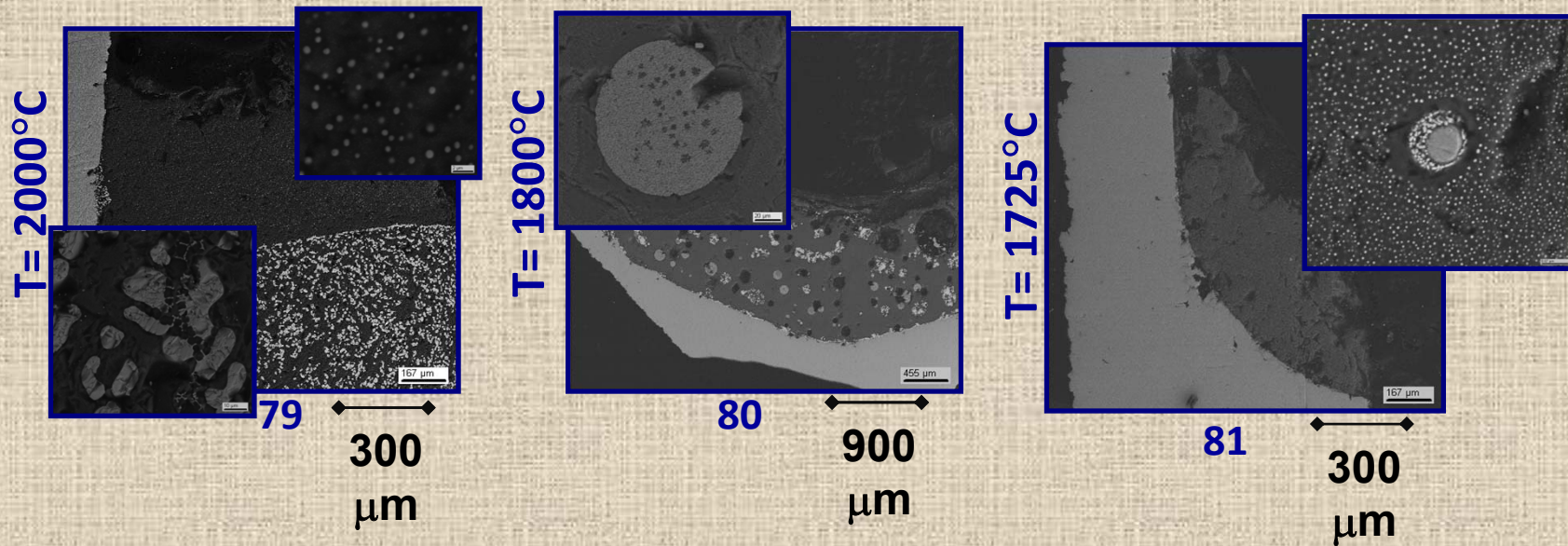
➤ SEM



- ✓ In GPRS 67,71 microstructures typical of MG are absent
- ✓ In GPRS 68,69,70 micro segregation was found
- ✓ In GPRS 72 macrostratification was found

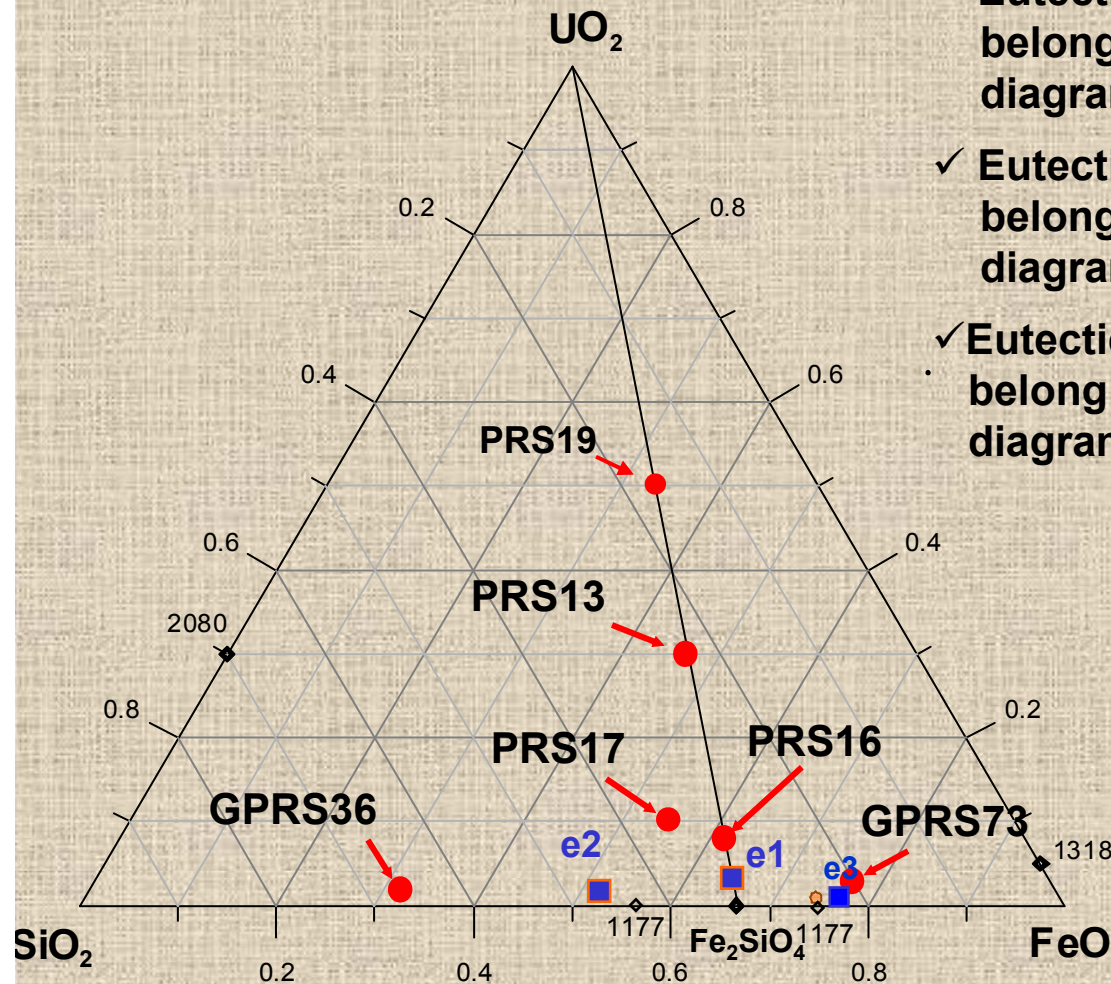
UO₂-FeO-SiO₂ system: GPRS #79-81 test results(18)

➤ SEM



- ✓ In GPRS 81 microstructures typical of MG are absent
- ✓ In GPRS 80 micro segregation was found
- ✓ In GPRS 79 macrostratification was found

UO₂-FeO-SiO₂ system: test results (19)



- ✓ Eutectic point e1 has been determined to belong to UO₂-Fe₂SiO₄ section of the diagram
- ✓ Eutectic point e2 has been determined to belong to UO₂-Fe₂SiO₄-SiO₂ region of the diagram
- ✓ Eutectic point e3 has been determined to belong to UO₂-Fe₂SiO₄-SiO₂ region of the diagram

	UO ₂	FeO	SiO ₂
	mol.%		
e1	2.8 ± 0.3	64.9 ± 3.1	32.3 ± 3.0
e2	1.4 ± 0.1	52.5 ± 0.6	46.1 ± 0.6
e3	1.5 ± 0.2	75.2 ± 0.7	22.8 ± 0.8

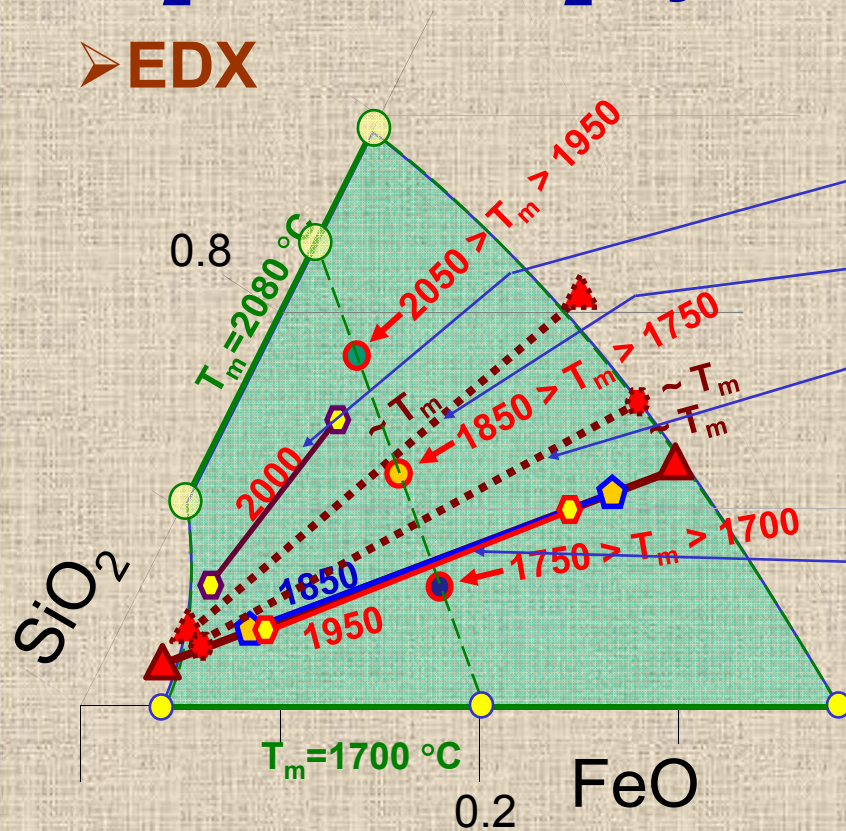
$T_{e1} = 1149 \pm 15^\circ\text{C}$ (VPA GM)

$T_{e2} = 1138 \pm 5^\circ\text{C}$ (DTA)

$T_{e3} = ?$

UO₂-FeO-SiO₂ system: GPRS test results (20)

➤ EDX



T, °C	Type	UO ₂	FeO	SiO ₂
2000	Heavy liquid	14.7±1.3	5.5±0.6	79.8±1.9
	Light liquid	6.6±0.7	2.4±0.6	91.1±1.0
~1800	Heavy liquid	20.1±8.6	15.0±1.8	64.9±6.8
	Light liquid	3.3±0.5	3.3±0.5	93.5±1.0
~1750	Heavy liquid	15.7±1.5	20.5±5.6	64.2±7.4
	Light liquid	2.6±0.6	4.5±0.9	92.8±1.2
1950	Heavy liquid	10.0±0.8	19.0±1.0	71.0±1.6
	Light liquid	3.5±0.1	7.6±1.0	88.9±1.1
1850	Heavy liquid	11.8±1.2	20.9±1.9	67.3±1.7
	Light liquid	4.0±0.3	6.6±1.3	89.4±1.6
~1725	Heavy liquid	12.2±1.5	23.4±3.6	64.4±4.4
	Light liquid	1.7±0.1	2.8±0.3	95.5±0.4

- ✓ Monotectic points of “heavy” and “light” liquids have been determined in the miscibility gap
- ✓ Three tie-lines have been determined in the miscibility gap

UO₂-FeO-SiO₂ system: test results (21)

- ✓ **T_{liq} and T_{sol} of PRS 17 composition has been measured by VPA in Galakhov microfurnace**
- ✓ **T_{liq} of PRS 19 composition has been measured by VPA IMCC**
- ✓ **T_{liq} and T_{sol} of PRS 19 composition has been measured by VPA in Galakhov microfurnace**
- ✓ **15 GPRS experiments in the miscibility gap have been made. The SEM/EDX analysis of synthesized macro and micro structures has been completed**

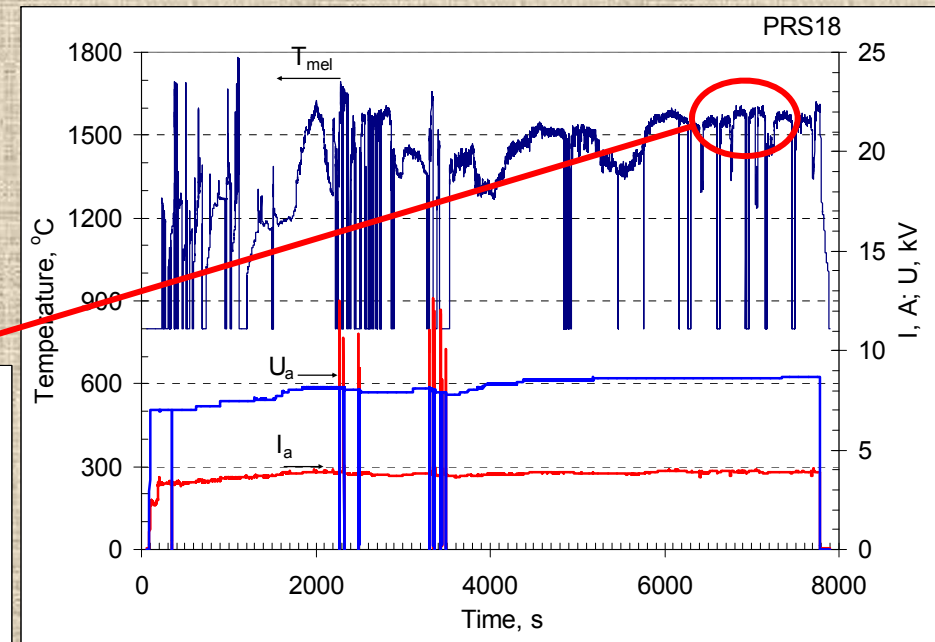
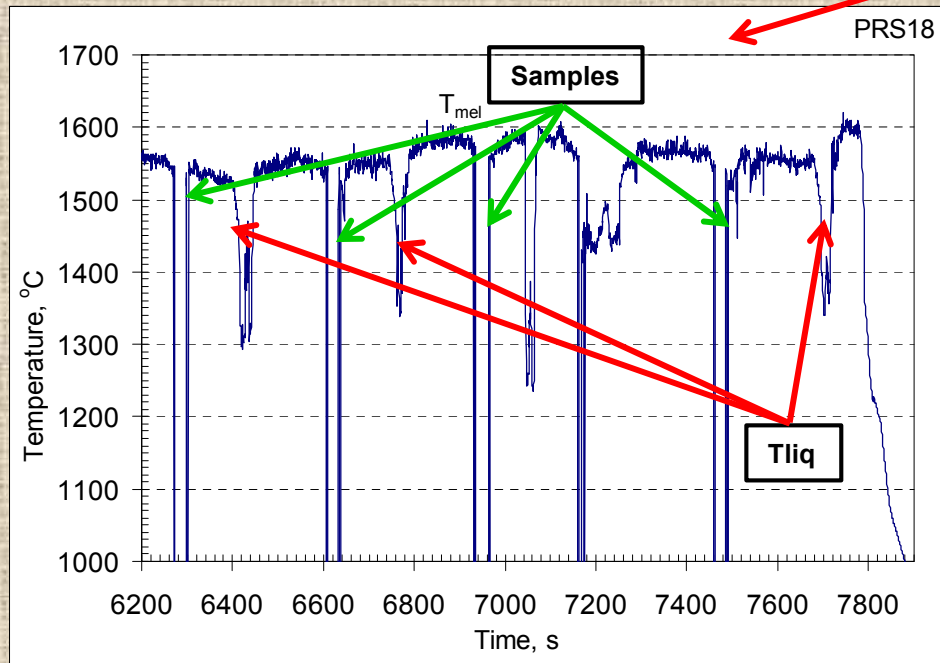
UO₂ – FeO – CaO system: PRS18 test results

➤ Experimental objectives

T_{liq} determination by VPA IMCC

➤ Charge composition

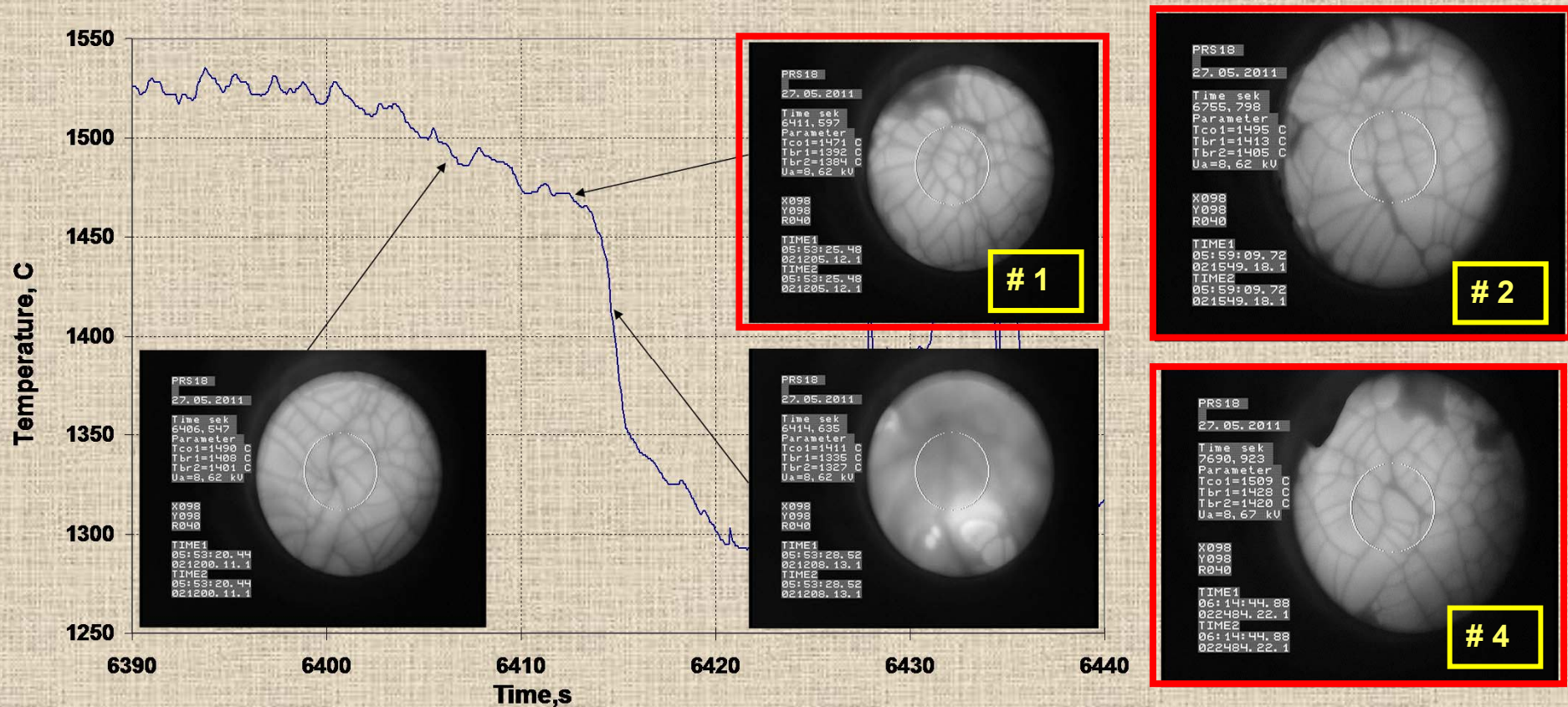
mol.% 30 UO₂ + 40 FeO + 30 CaO



✓ T_{liq} was measured 3 times by VPA IMCC with melt sampling

UO₂ – FeO – CaO system: PRS18 test results (2)

➤ VPA IMCC: Example of thermogram 1 from the test showing melt surface



✓ Results of T_{liq} measurements: 1470, 1495, 1510°C

UO₂ – FeO – CaO system: PRS18 test results (3)

➤ Liquidus temperatures and compositions of melt samples measured by XRF and ChA

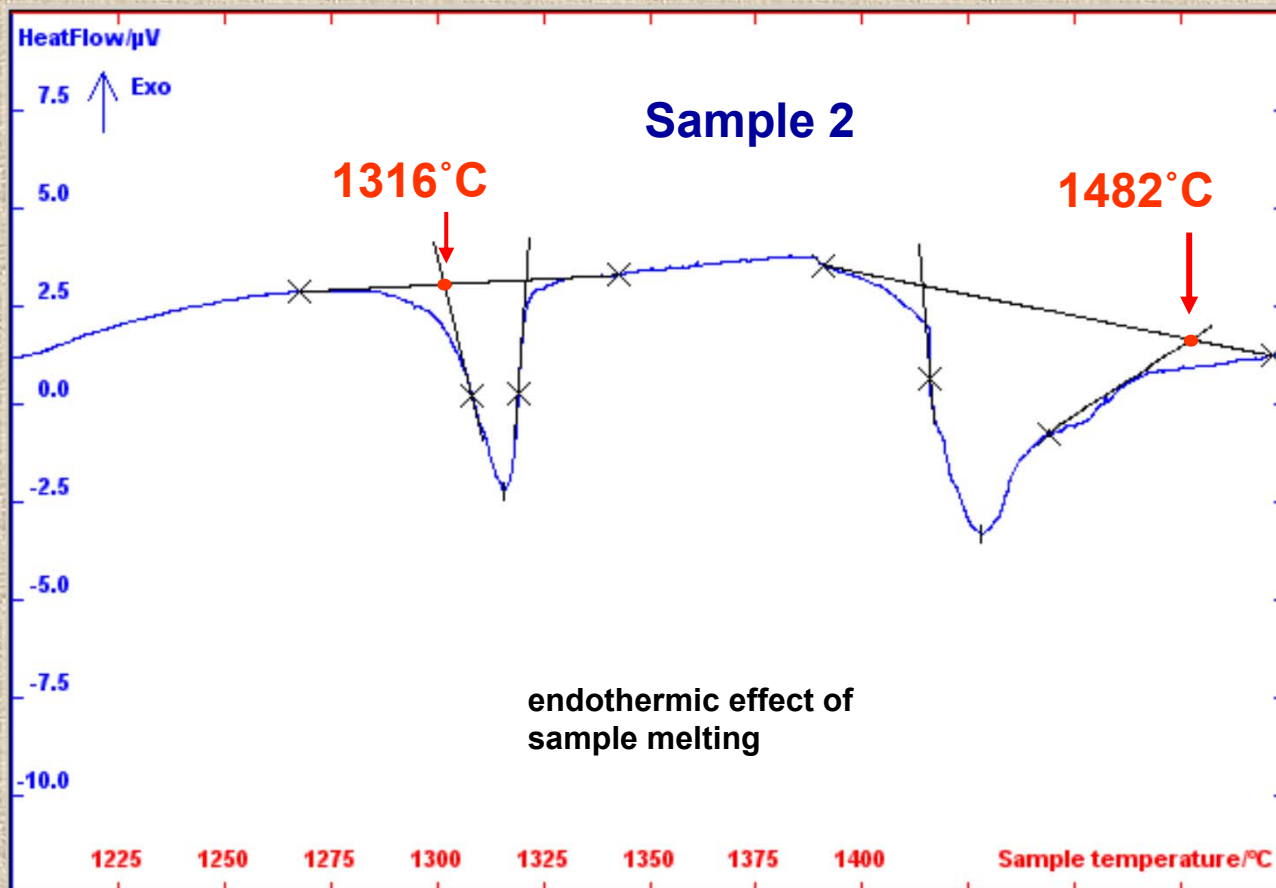
Sample	Composition, mass/mol. %						T _{liq} °C
	XRF			Cha			
	UO ₂	FeO	CaO	UO ₂	FeO	CaO)*	
1	<u>30.76</u>	<u>59.28</u>	<u>9.96</u>	<u>30.96</u>	<u>59.18</u>	<u>9.86</u>	1470±22
	10.20	73.89	15.91	10.29	73.93	15.78	
2	<u>31.91</u>	<u>58.05</u>	<u>10.04</u>	<u>31.97</u>	<u>57.74</u>	<u>10.29</u>	1495±23
	10.69	73.11	16.20	10.71	72.69	16.60	
4	<u>30.80</u>	<u>58.75</u>	<u>10.45</u>	<u>30.75</u>	<u>58.55</u>	<u>10.70</u>	1510±23
	10.20	73.13	16.67	10.17	72.79	17.04	

* - determined from residue

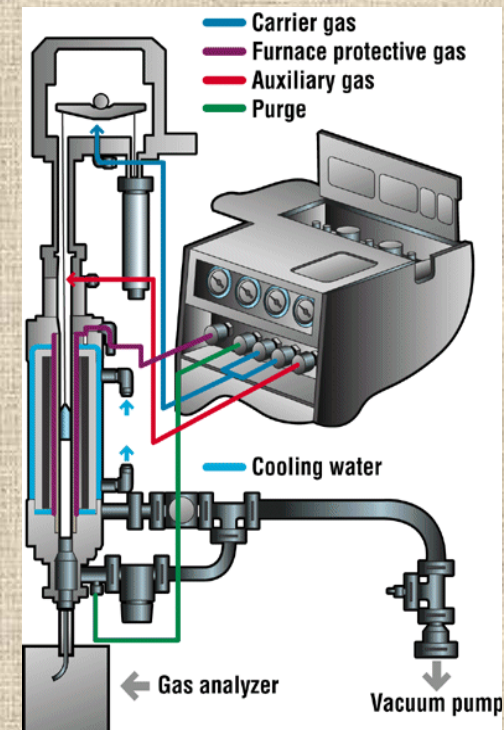
✓ During the molten pool preparation, the initial crystallization phase is UO₂ that crystallizes on the pool bottom.

UO₂ – FeO – CaO system: PRS18 test results (4)

➤ DTA measurements



✓ In accordance with DTA of sample #2
 $T_{\text{sol}}=1316\text{C}$, $T_{\text{liq}}=1482\text{C}$



Analysis conditions:

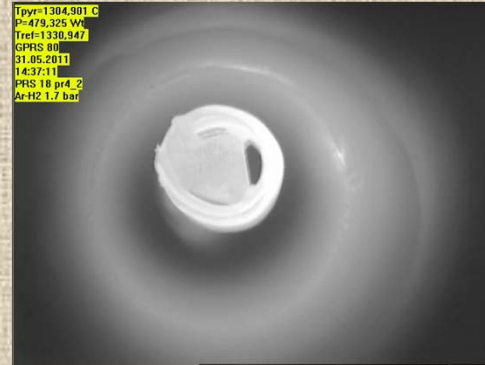
mass - ≈ 100 mg;
carrier gas – argon;
thermocouple type – S (Pt /Pt - 10% Rh);
the working area heating rate – $5^\circ\text{C}/\text{min}$;
crucible material –Pt

UO₂ – FeO – CaO system: PRS18 test results (5)

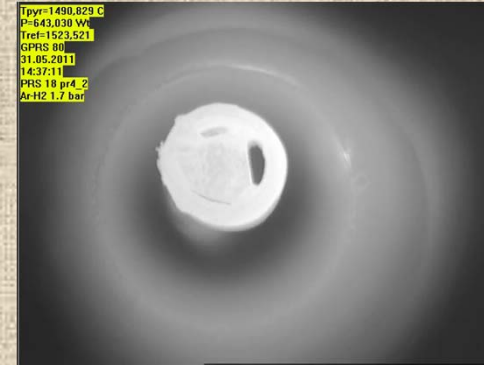
➤ T_{liq} and T_{sol} determination of sample #4 in Galakhov microfurnace



1174°C



1305°C (deformation start)



1491°C



1532°C



1543°C (complete spreading)

✓ Visual polythermal analysis in the Galakhov microfurnace T_{sol}=1305°C;
T_{liq}=1543°C

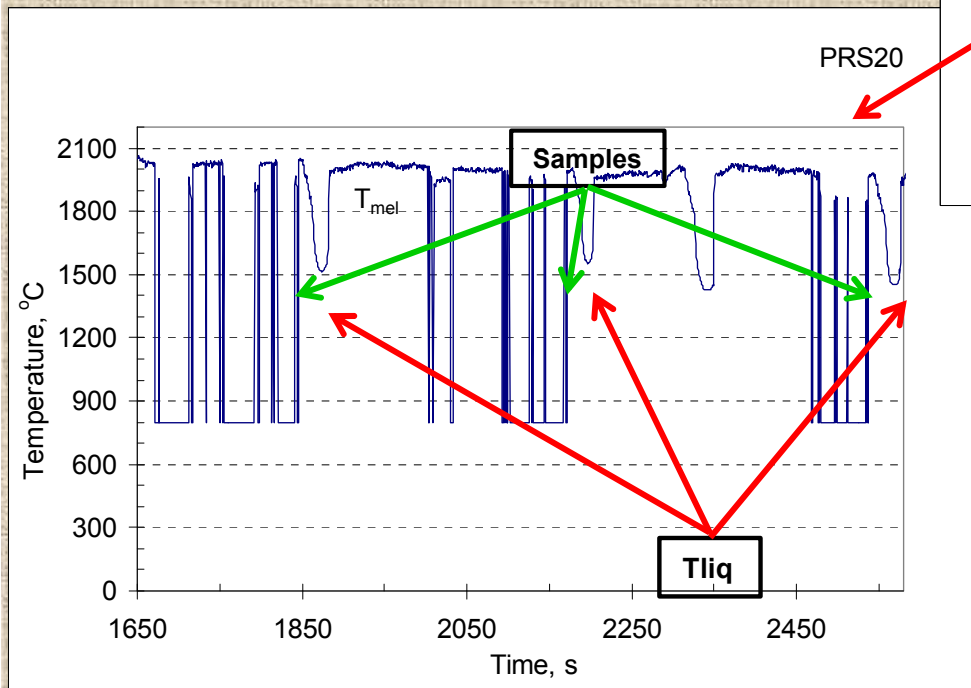
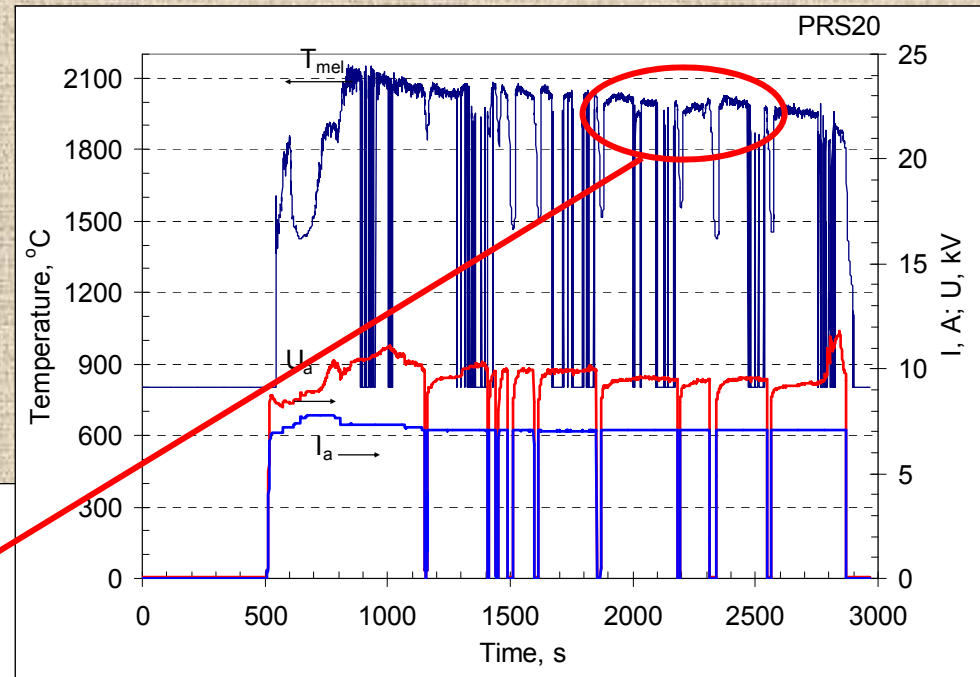
UO₂ – FeO – CaO system: PRS20 test results (6)

➤ Experimental objectives

T_{liq} determination by VPA IMCC

➤ Charge composition

mol.% 30 UO₂ + 40 FeO + 30 CaO

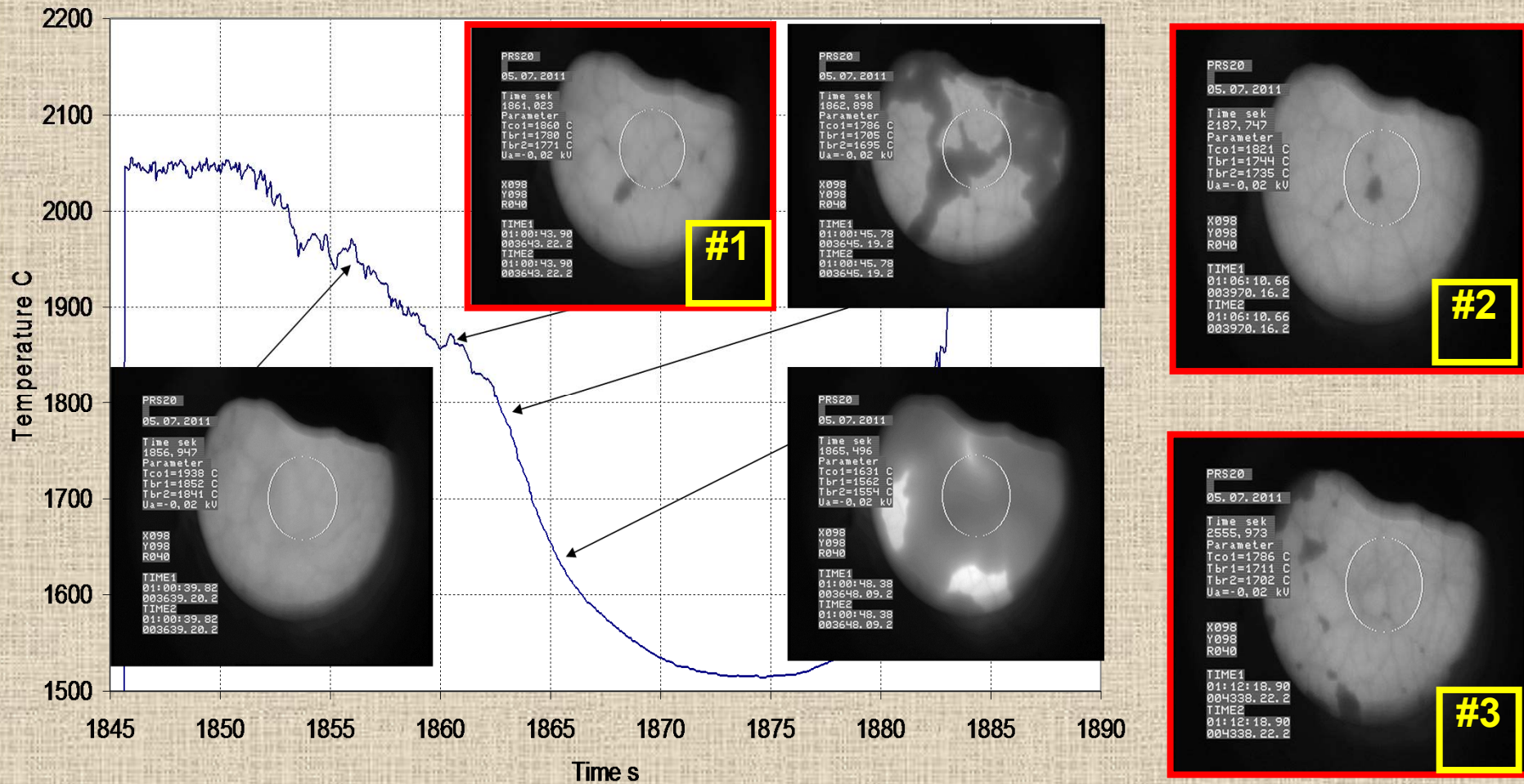


✓ Initial crucible charge composition corresponds to PRS18

✓ **T_{liq} was measured 3 times by VPA IMCC with melt sampling**

UO₂ – FeO – CaO system: PRS20 test results (7)

➤ VPA IMCC: Example of thermogram 1 from the test showing melt surface



✓ Results of T_{liq} measurements: 1860, 1821, 1786 °C

UO₂ – FeO – CaO system: PRS20 test results (8)

➤ Liquidus temperatures and compositions of melt samples measured by XRF and ChA

Sample	Composition, mass/mol. %						T _{liq} °C
	XRF			Cha			
	UO ₂	FeO	CaO	UO ₂	FeO	CaO ^{)*}	
1	61.41	25.15	13.44	61.23	24.22	14.55	1860±28
	27.83	42.84	29.33	27.54	40.95	31.41	
2	59.02	27.15	13.83	59.49	26.18	14.33	1821±27
	25.93	44.82	29.25	26.22	43.37	30.41	
3	59.76	26.49	13.75	59.05	28.91	12.05	1786±27
	26.50	44.15	29.36	26.16	48.14	25.70	

* - determined from residue

- ✓ The results of corium samples XRF and chemical analysis were found to differ significantly
- ✓ XRF results are believed to be more accurate, since the content of CaO was not determined by chemical analysis, but calculated from the residue

UO₂-FeO-CaO system: GPRS66, 75 test results (9)

➤ Experimental objectives

Validation of eutectic composition

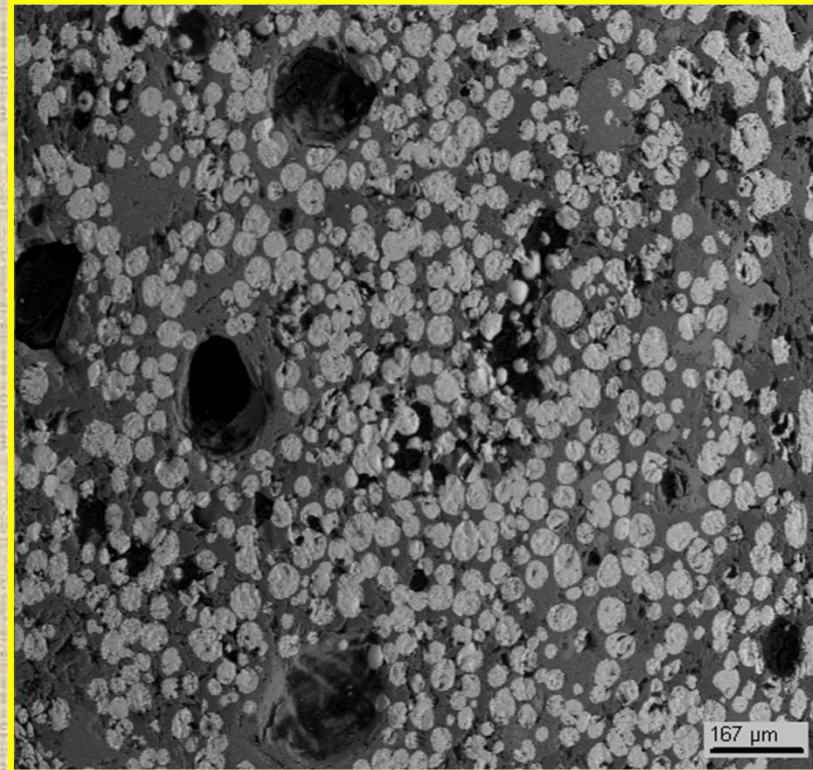
➤ Annealing, melting and quenching in the Galakhov microfurnace (estimation of ternary eutectic position)

Test	Content, mol.%			Temperature, °C	Exposure time, min	Note
	UO ₂	FeO	CaO			
GPRS66	15.0	80.0	5.0	1000	5	Annealing
				1750	5	Melting
				1750-900	240	Cooling at 100°C/h
GPRS75	3.0	87.0	10.0	1000	60	Annealing
				1400	5	Melting
				1400-900	240	Cooling at 100°C/h

✓ UO₂ of >99.0 % purity, SiO₂ of 99.99% purity, FeO of >99.0 % purity, charge mass – 150 mg, molybdenum crucibles Ø 6 mm

UO₂ – FeO – CaO system: GPRS66 test results (10)

➤ SEM/EDX



167 μm

- ✓ Eutectic structures in GPRS 66 are absent.
Apparently, the initial melt composition is far from the ternary eutectics
- ✓ SEM/EDX GPRS75 in progress

UO₂–FeO–CaO system: test results (11)

- ✓ **T_{liq} of PRS 18 and 20 compositions has been determined by VPA IMCC**
- ✓ **T_{liq} and T_{sol} of PRS 18 compositions has been determined by VPA in Galakhov microfurnace**
- ✓ **An additional experiment on the validation of the ternary eutectics composition has been made**
- ✓ **SEM/EDX of melt samples and determination of final solubility is in progress**

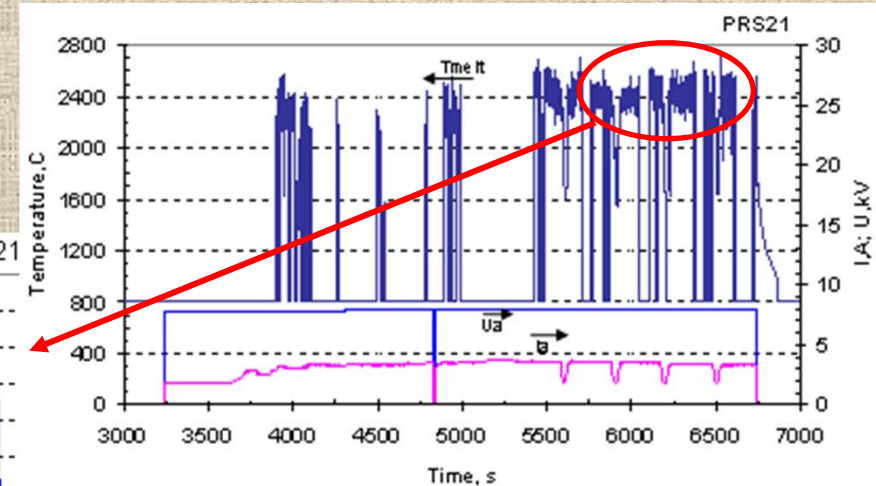
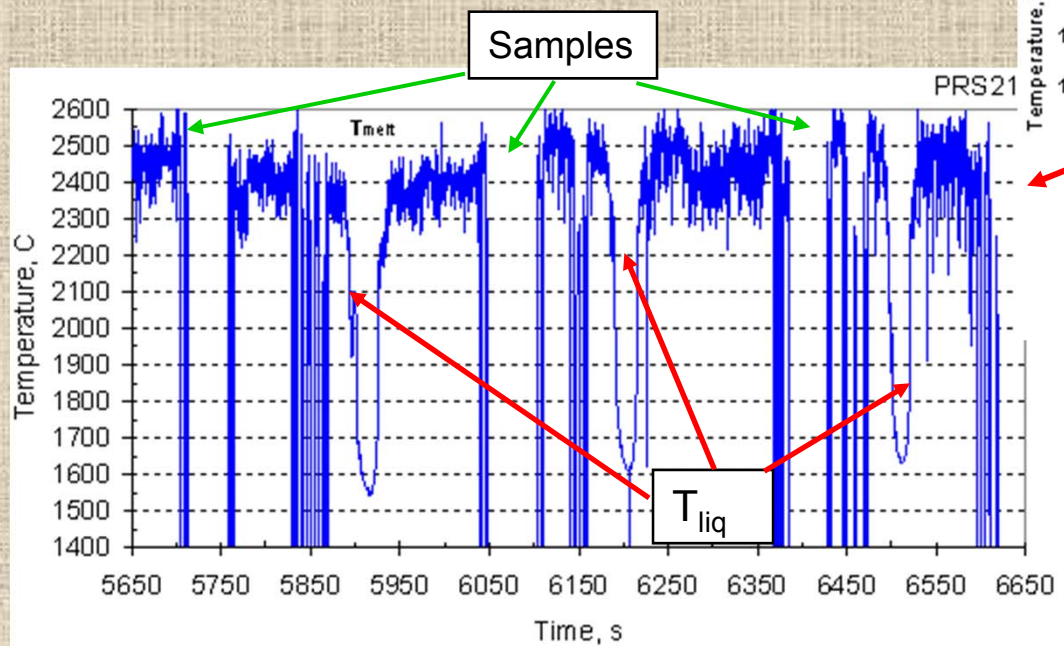
Multicomponent prototypic corium. French system

➤ Experimental objectives

T_{liq} determination by VPA IMCC

➤ Charge composition

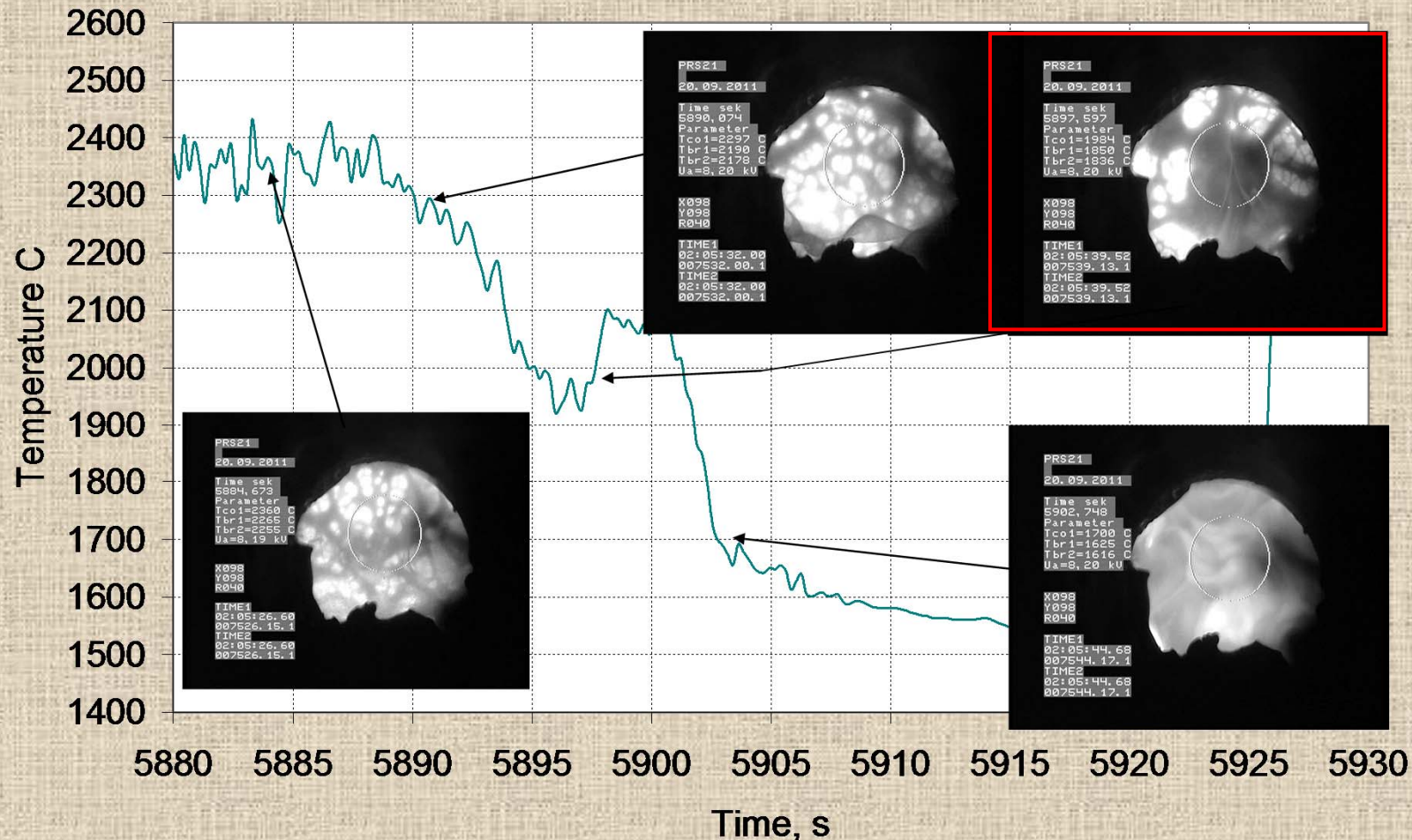
wt.% 33.5 UO_2 +21.2 ZrO_2 +22.2 SiO_2 +6.0 CaO +15.6 FeO +0.1 MgO +1.4 Al_2O_3



✓ T_{liq} was measured 3 times by VPA IMCC with melt sampling

Multicomponent corium : PRS21 test results (2)

➤ VPA IMCC: Example of thermogram 1 from the test showing melt surface

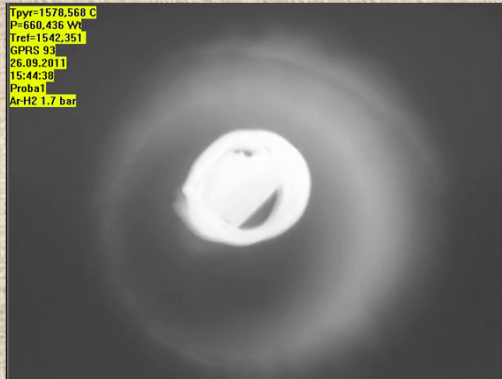


- ✓ Results of T_{liq} measurements: $2000 \pm 70^\circ\text{C}$
- ✓ It was not possible to interpret the second and third measurements

Multicomponent corium : PRS21 test results (3)

➤ T_{sol} and T_{liq} determination in the Galakhov microfurnace

Sample #1



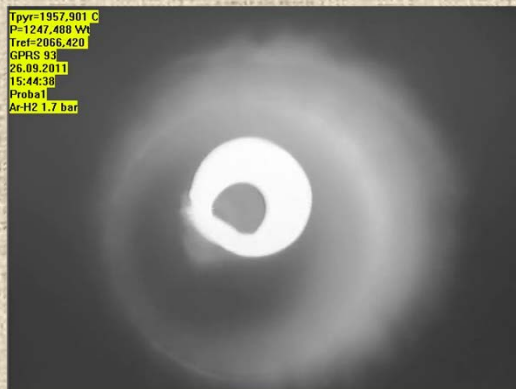
1528°C (deformation start)



1652°C



1750°C



1957°C (complete spreading)

✓ Visual polythermal analysis in the Galakhov microfurnace

$T_{sol}=1528^{\circ}\text{C}$; $T_{liq}=1957^{\circ}\text{C}$

Multicomponent corium : PRS21 test results (4)

- ✓ T_{liq} of PRS 21 compositions has been determined by VPA IMCC
- ✓ T_{liq} and T_{sol} of PRS 21 compositions has been determined by VPA in Galakhov microfurnace
- ✓ Cha, XRF and SEM/EDX in progress

Results obtained with laser pulse heating facility

Joint Institute for High Temperatures, Moscow (IVTAN)

The main task of IVTAN laser-heating experiments in the PRECOS project is an issue of possible immiscibility of liquid in the U-Zr-O system. The required set of samples have been prepared at NPO "LUCH" however the transfer of the samples to IVTAN is delayed due to the license required for experiments with natural uranium. Therefore it has been mutually agreed that in the mean time the experimental work is focused on the following systems not containing natural uranium: Zr-ZrO₂, ZrO₂-FeO and CaO.

The licensing procedure was completed in August 2011



Laboratory Room Dedicated for Handling of Natural Uranium Samples



U-ZrO₂ samples for laser-heating experiments

Recently it turned out that some samples prepared at NPO Luch are completely disintegrated into powder.



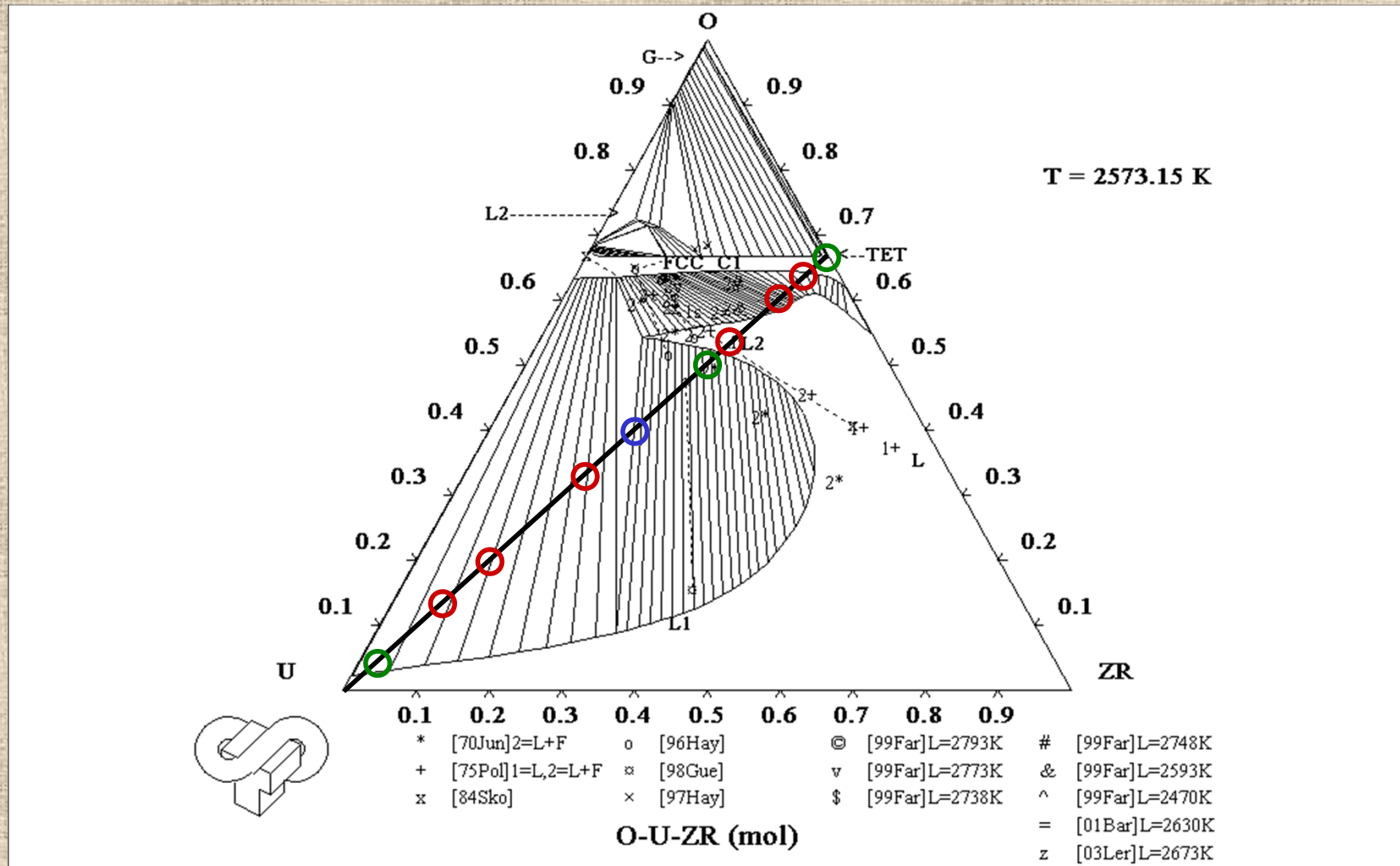
Since we have much less samples at our disposal that it was planned previously one has to update the test matrix.

Disintegration of U-ZrO₂ samples sintered at NPO "Luch"

○ Samples remaining intact

○ Samples partially disintegrated

○ Samples completely disintegrated



ZrO₂-FeO system

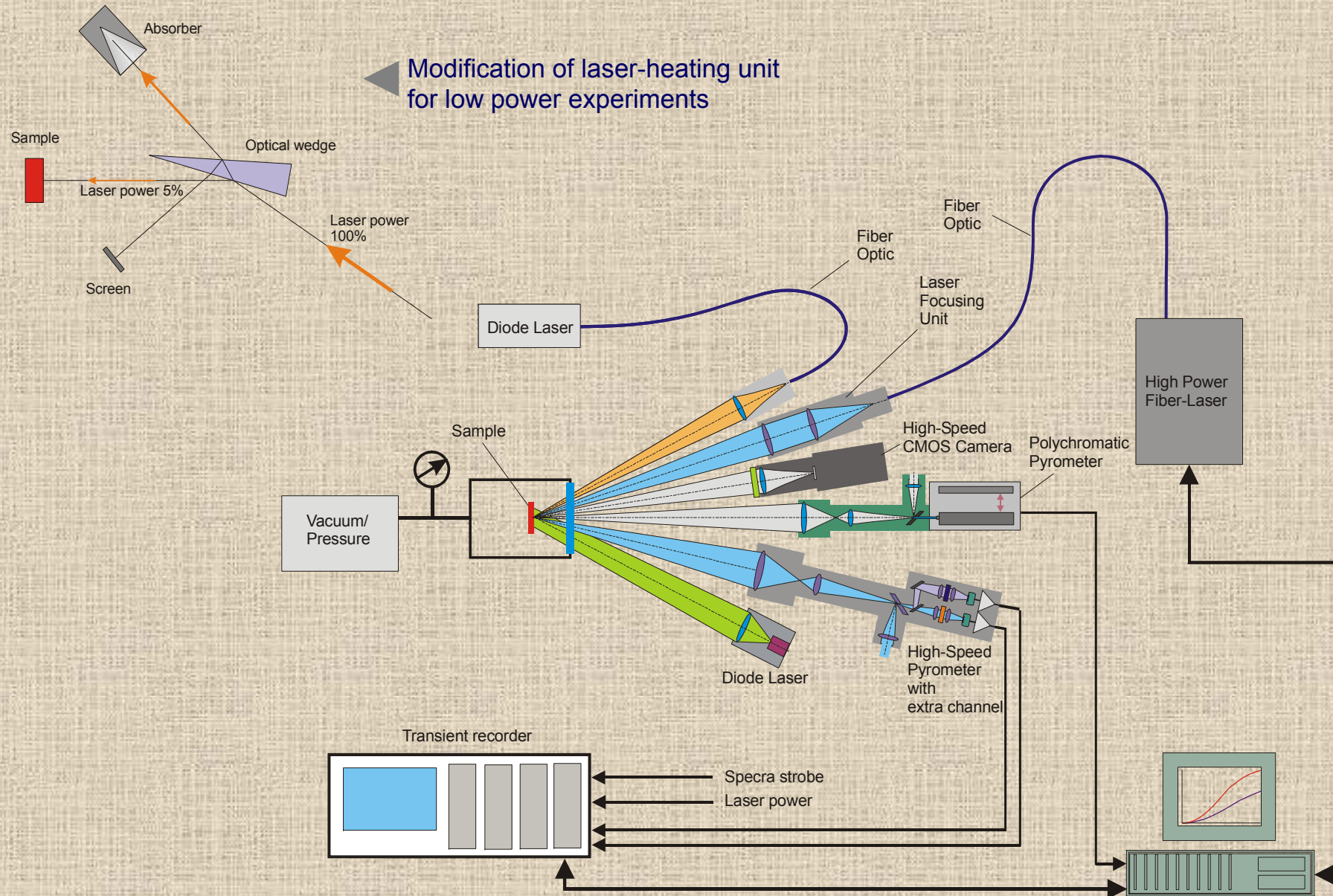
Main tasks:

- Testing of applicability of the mixed oxide samples prepared by blending followed just by pressing without any heat treatment
- Definition of number of the laser-melting cycles for complete homogenization of initially inhomogeneous low density samples
- Slight modification of the setup for experiments with low density samples

Prepared samples:

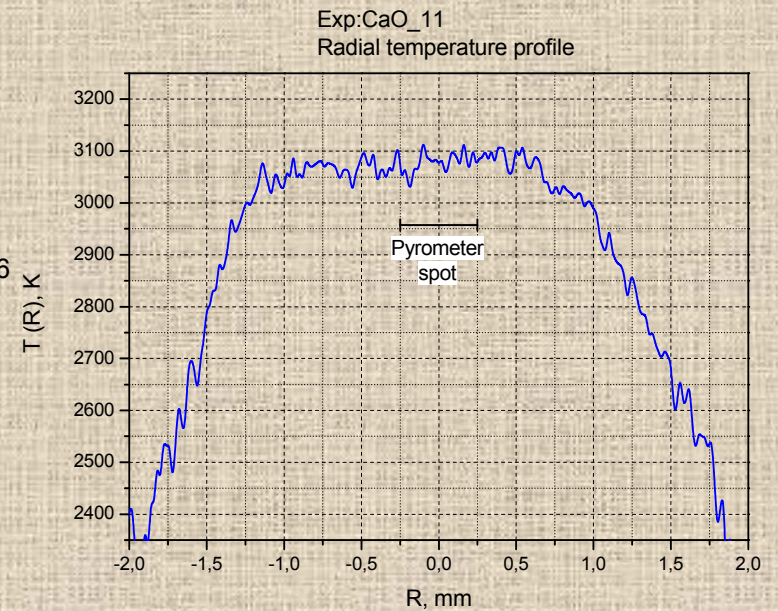
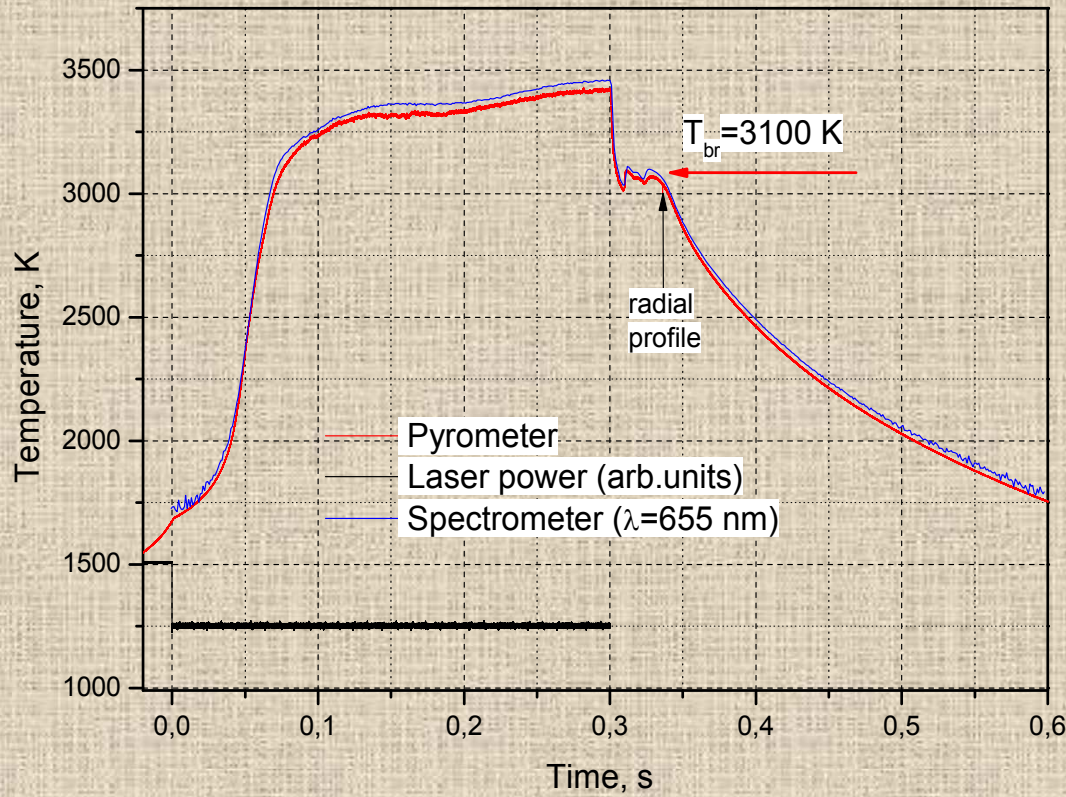
1. Cylindrical samples (dia 12x3 mm) of various compositions are prepared at IVTAN by blending followed by pressing. The samples have low density (ca. 70% of the theoretical density). The latter means that test samples have to be prepared by the self-crucible melting using several consecutive laser shots;
2. Samples cut from ingots formed in course of CORD-10 and CORD-15 tests. The samples are very dense and even the first laser shot can be informative. However the further control of the composition is required.

Schematic of the Set-Up



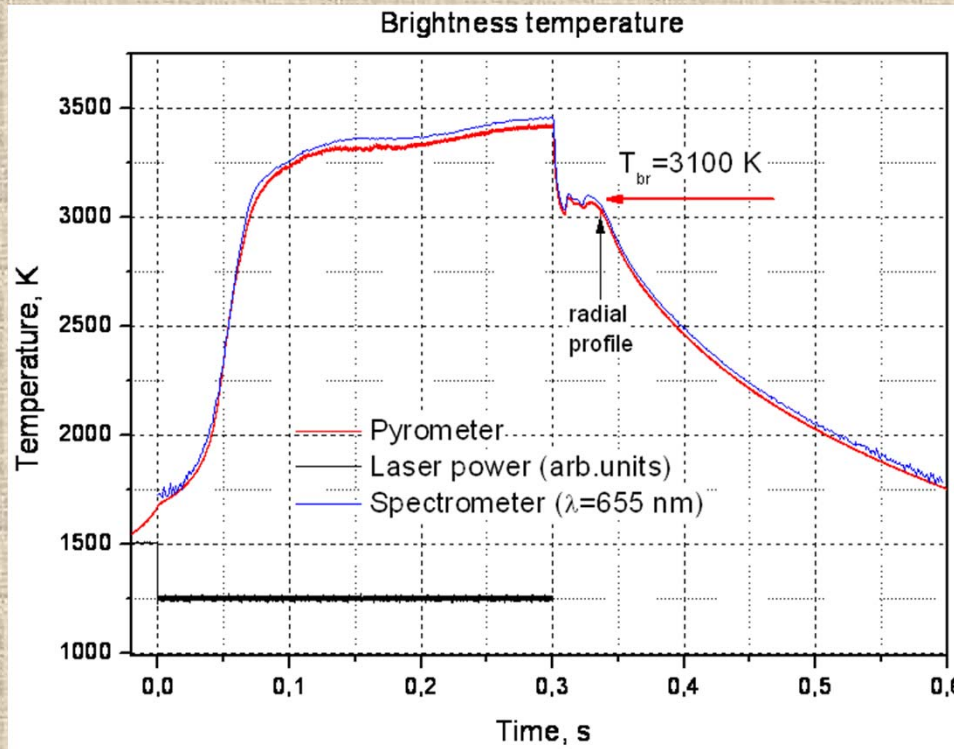
Laser-Pulse Melting of CaO

Exp: CaO-11-02.03.2010
Brightness temperature

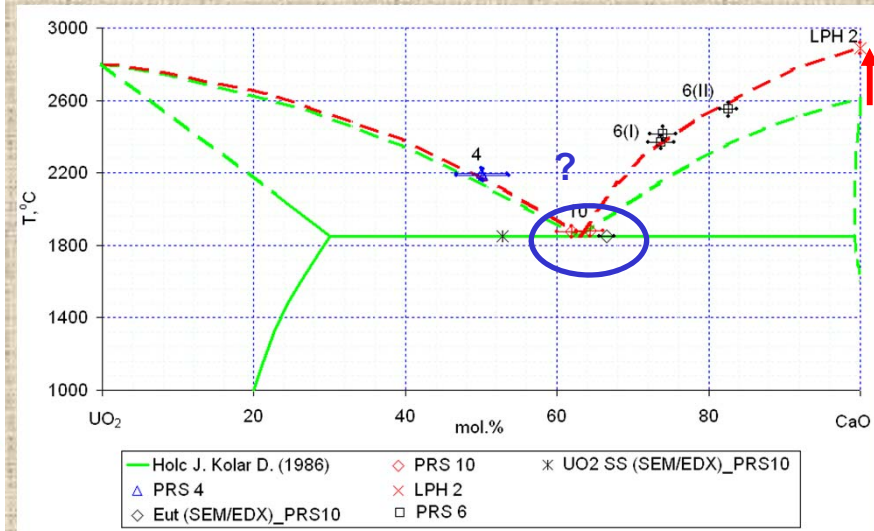


CaO Melting Point Measurements

Experimental Thermogram



Test results on UO_2 - CaO system



Peculiarities of CaO melting:

Very low absorption coefficient below 1500-2000K

The boiling temperature is less than 200 K higher than the melting temperature

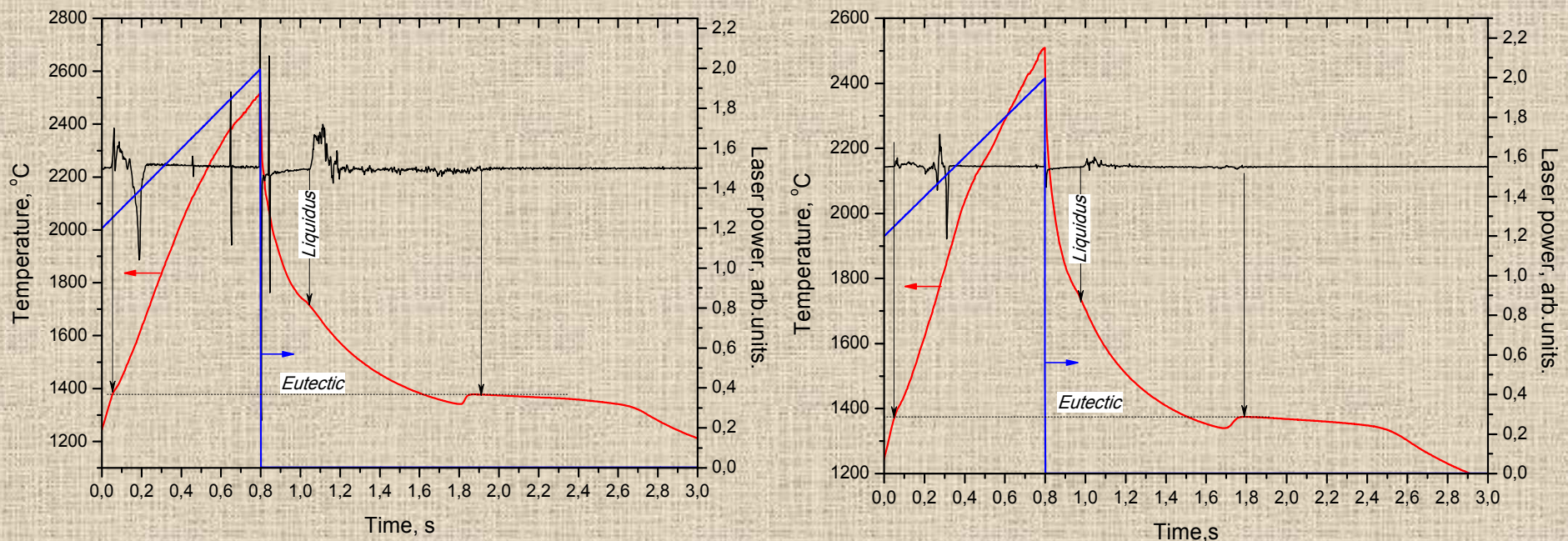
• Assuming that $\epsilon=0.85-0.9 \rightarrow T_{melt} = 3160 \pm 30$ K

• It is planned to make direct measurements of ϵ at the M.P. of CaO.

ZrO₂-FeO System

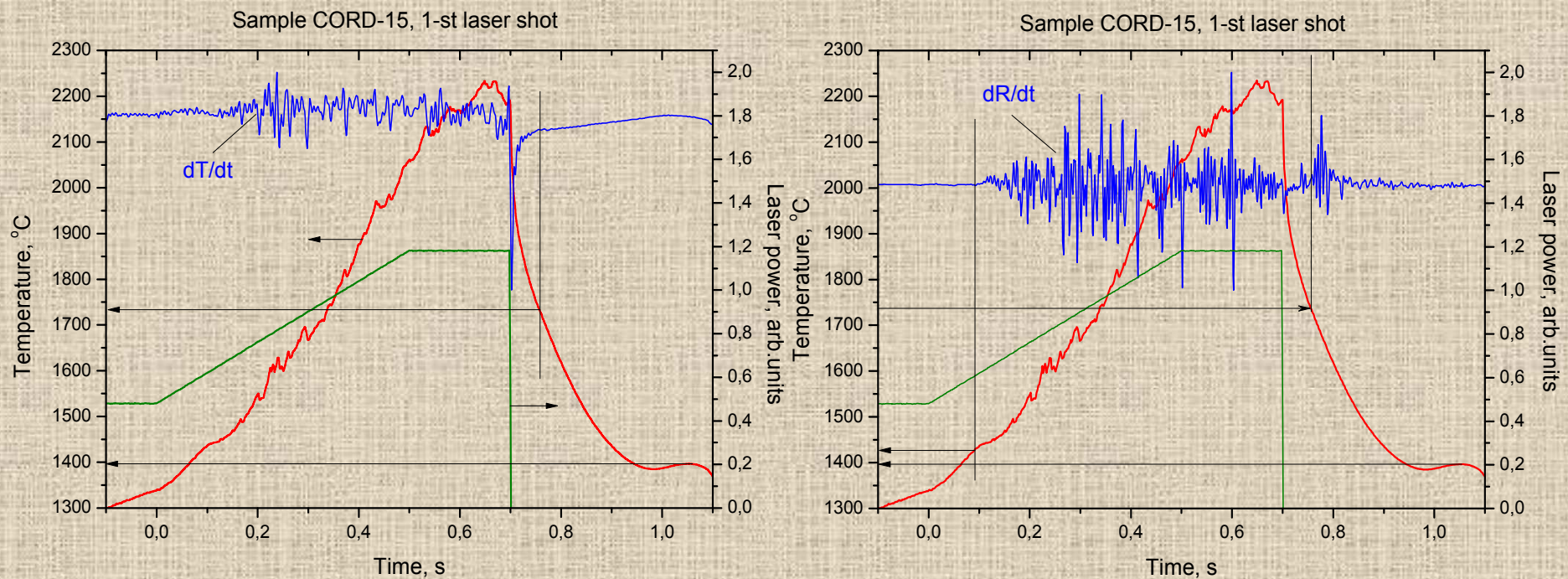
- Verification of the laser-heating technique on relatively well studied binary system
- Testing of applicability of the mixed oxide samples prepared by blending followed just by pressing without any heat treatment
- Definition of number of the laser-melting cycles for complete homogenization of initially inhomogeneous low density samples

Example of the thermogram on IVTAN samples



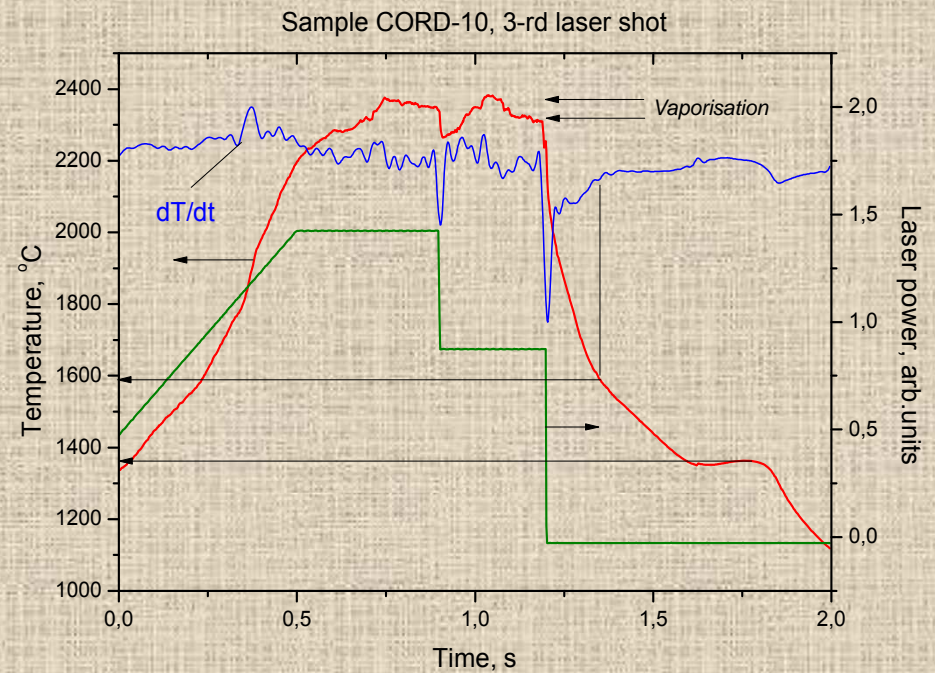
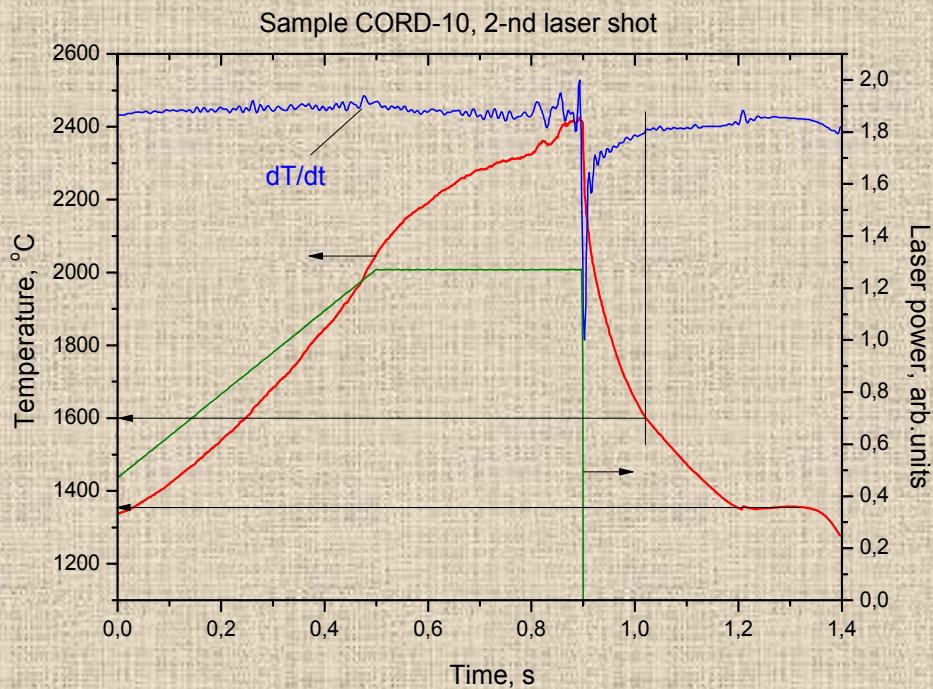
Laser-melting of CORD-15 sample

- Only the first shot is successful
- Eutectic point is clearly seen both on ascending and descending flanks of the thermogram
- Both variation of the reflection signal and the thermogram are used for identification of the solidus and liquidus points

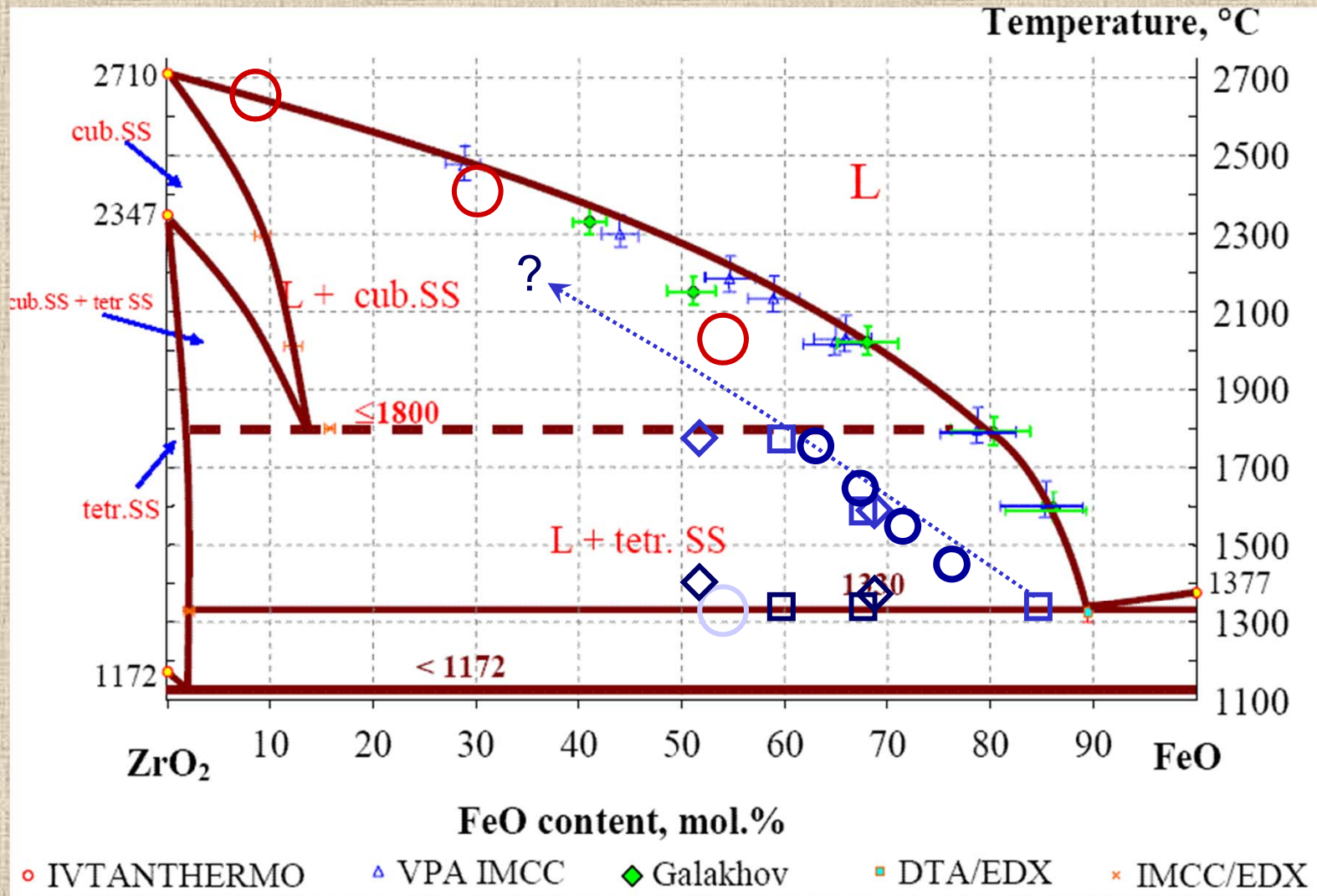


Laser-melting of CORD-10 sample

One can see reproducibility of eutectic temperature and suggested liquids temperature. Their positions are independent on laser power density and intense vaporisation (in case of shot 3)



ZrO₂-FeO System: Laser-Heating Results



- - IVTAN (2010), laser-heating
- - March 2011
- ◇ - May 2011, CORD samples
- - Sept. 2011

Proposed tasks for the remaining extension period

1. Measurements on suboxidized Zr-Fe-O system to verify the existence and parameters of immiscibility cupola. Further experiments with ZrO_2 -FeO system on IVTAN samples and CORD samples. Possible use of the IVTAN high pressure setup can be considered
2. Study of possible immiscibility in Zr-U-O system on samples prepared at NPO "Lutch"
3. CaO?

Conclusion

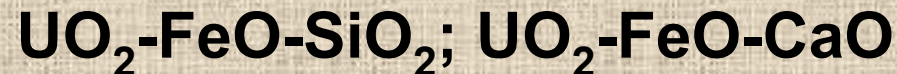
- The licensing problem is still topical however all the documents are accepted by “Gosatomnadzor” and the bureaucratic process there is expected to be finalized at the end of the month
- The great number of laser-melting experiments are performed on ZrO₂ –FeO system. It is observed that liquidus values for both IVTAN and CORD samples are remarkably lower than previously obtained by conventional methods (Galakhov microfurnace, *etc*).

4rd PRECOS project meeting

(June 8, 2011, St. Petersburg)

Objectives:

- Discuss test results ternary oxidic systems:



- Discuss the compositions of multicomponent prototypic corium for fulfilling Task 4 of the experimental matrix
- Discuss and agree upon future works
- To discuss PRECOS project prolongation without additional funding

Concluding remarks

- ✓ On agreement with collaborators it is planned to prolong the project for 6 months without additional funding
- ✓ Work scope for quarters # 14 - 15
 - Complete studies in the $\text{FeO-SiO}_2\text{-UO}_2$, FeO-CaO-UO_2 systems
 - Continue studies of the multicomponent prototypic corium (compositions of German and Russian partners)
 - Start studies of the U-Zr-O system (by LPH in IVT RAN)
 - Prepare final reports on the $\text{SiO}_2\text{-UO}_2$, FeOy-ZrO_2 , CaO-UO_2 systems